



North Carolina Department of Environment and Natural Resources
Division of Air Quality

Beverly Eaves Purdue
Governor

B. Keith Overcash, P.E.
Director

Dee Freeman
Secretary

MM DD, 2009

Ernest Plaunty
Plant Manager
Moncure Plywood, LLC
306 Corinth Road
Moncure, North Carolina 27559

SUBJECT: Air Quality Permit No. 03424T21
Facility ID: 1900039
Moncure Plywood, LLC
Moncure, North Carolina
Chatham County
Fee Class: Title V

Dear Mr. Plaunty:

In accordance with your completed Air Quality Permit Applications for the renewal, received October 06, 2006, the modification (pursuant to 15A NCAC 2Q .0504), received July 21, 2006 and the modification received June 25, 2008 of a Title V permit, we are forwarding herewith Air Quality Permit No. **03424T21** to Moncure Plywood, LLC, 306 Corinth Road, Moncure, North Carolina authorizing the construction and operation, of the emission source(s) and associated air pollution control device(s) specified herein. Additionally, any emissions activities determined from your Air Quality Permit Application as being insignificant per 15A North Carolina Administrative Code 2Q .0503(8) have been listed for informational purposes as an "ATTACHMENT." Please note the requirements for the annual compliance certification are contained in General Condition P in Section 3. **The current owner is responsible for submitting a compliance certification for the entire year regardless of who owned the facility during the year.**

As the designated responsible official it is your responsibility to review, understand, and abide by all of the terms and conditions of the attached permit. It is also your responsibility to ensure that any person who operates any emission source and associated air pollution control device subject to any term or condition of the attached permit reviews, understands, and abides by the condition(s) of the attached permit that are applicable to that particular emission source.

If any parts, requirements, or limitations contained in this Air Quality Permit are unacceptable to you, you

Permitting Section
1641 Mail Service Center, Raleigh, North Carolina 27699-1641
2728 Capital Blvd., Raleigh, North Carolina 27604
Phone: 919-715-6235 / FAX 919-733-5317 / Internet: www.ncair.org

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have the right to request a formal adjudicatory hearing within 30 days following receipt of this permit, identifying the specific issues to be contested. This hearing request must be in the form of a written petition, conforming to NCGS (North Carolina General Statutes) 150B-23, and filed with **both** the Office of Administrative Hearings, 6714 Mail Service Center, Raleigh, North Carolina 27699-6714 and the Division of Air Quality, Permitting Section, 1641 Mail Service Center, Raleigh, North Carolina 27699-1641. The form for requesting a formal adjudicatory hearing may be obtained upon request from the Office of Administrative Hearings. Please note that this permit will be stayed in its entirety upon receipt of the request for a hearing Unless a request for a hearing is made pursuant to NCGS 150B-23, this Air Quality Permit shall be final and binding 30 days after issuance.

You may request modification of your Air Quality Permit through informal means pursuant to NCGS 150B-22. This request must be submitted in writing to the Director and must identify the specific provisions or issues for which the modification is sought. Please note that this Air Quality Permit will become final and binding regardless of a request for informal modification unless a request for a hearing is also made under NCGS 150B-23.

The construction of new air pollution emission source(s) and associated air pollution control device(s), or modifications to the emission source(s) and air pollution control device(s) described in this permit must be covered under an Air Quality Permit issued by the Division of Air Quality prior to construction unless the Permittee has fulfilled the requirements of GS 143-215-108A(b) and received written approval from the Director of the Division of Air Quality to commence construction. Failure to receive an Air Quality Permit or written approval prior to commencing construction is a violation of GS 143-215.108A and may subject the Permittee to civil or criminal penalties as described in GS 143-215.114A and 143-215.114B.

This Air Quality Permit shall be effective from MM DD, 2009 until MM DD, YYYY, is nontransferable to future owners and operators, and shall be subject to the conditions and limitations as specified therein.

Should you have any questions concerning this matter, please contact Joseph Voelker, P.E., at (919) 715-7218.

Sincerely yours,

Donald R. van der Vaart, Ph.D., P.E.,
Chief

Enclosure

c: Gregg Worley, EPA Region 4
Raleigh Regional Office
Central Files

ATTACHMENT to cover letter to Air Quality Permit Number 03424T21

Table of Changes

| Condition No. | Changes |
|--|---|
| ALL | Removed reference to PART I as TV permits will no longer have a PART II. |
| Cover Letter | Updated permit revision numbers, issue and effective dates and language to current permit shell (v2.22.1) standards |
| Insignificant Activities List (IAL) | Revised IAL to current DAQ standards Added the green wood fuel silo Added IES19, formerly ES19. See below. |
| Equipment list | <ul style="list-style-type: none"> • Extensively revamped the equipment list to facilitate inspection • Separated unit operations from larger grouped permitted sources • Removed ES19 since it is in reality used for emergency purposes only and at 500 hr/y has less than 5 tpy PTE. |
| Permit cover | Revised information and layout to current permit shell (v2.22.1) standards |
| Table of Contents | Removed Part II |
| All 2.1 and 2.2 conditions | Revamped equipment identifiers to be consistent with the revamped equipment list |
| ALL 2D .0521 conditions | <p style="text-align: center;">For all 2D .0521 conditions ,the following condition</p> <p>ii. demonstrate that the percent opacity from the emission points of the emission source in accordance with 15A NCAC 2D .0501(c)(8) is below the limit given in Section (as applicable) above.</p> <p style="text-align: center;">was replaced with :</p> <p>ii. demonstrate that the percent opacity from the emission points of the emission source in accordance with 15A NCAC 02D .2601 (Method 9) for 12 minutes is below the limit given in Section(as applicable) above</p> |
| All Testing [15A NCAC 2D .0501 (c)(3), (4) and (8)] Conditions | For all Testing [15A NCAC 2D .0501 (c)(3), (4) and (8)] Conditions the regulatory citation was revised to 15A NCAC 2D .2601 to reflect rule changes since last permit issuance |
| 2.1.A. | Revamped equipment identifiers to be consistent with the revamped equipment list |
| 2.1.A.1 | Removed 2D.0504 condition, as it does not apply to these sources. The correct regulation is 2D.0515. A condition was added to address 2D .0515. Source testing for the 2D.0515 affected sources will be required within 180 days of permit issuance. |
| 2.1.A.5 | Added a condition addressing CAM (2D.0614) The Permittee will be required to submit parameters upon completion of source test required in condition 2.1.A.1 |
| 2.1.B | Revamped equipment identifiers to be consistent with the revamped equipment list |
| 2.1.B.1 | <ul style="list-style-type: none"> ▪ Revised the 2D .0512 condition to reflect changes in the permitted equipment list. No substantive changes were made to the intent of the conditions. ▪ Individual references to equipment IDs were removed. Where necessary, reference to the equipment table 2.1.B. was inserted. |
| 2.1.B.2 | <ul style="list-style-type: none"> ▪ Revised the 2D .0521 condition to reflect changes in the permitted equipment list. No substantive changes were made to the intent of the conditions. ▪ Individual references to equipment IDs were removed. Where necessary, reference to the equipment table 2.1.B. was inserted. |
| 2.1.B.3 | <ul style="list-style-type: none"> ▪ Added a condition addressing CAM (2D.0614). |
| 2.1.C (previous) | <ul style="list-style-type: none"> ▪ Removed the entire section since in reality this diesel-fired water pump is for emergency purposes only. As such its PTE can be calculated based on 500 hr/yr. At 500 hr/yr the PTE for all pollutants are less than 5 tpy. |
| 2.1C. | <ul style="list-style-type: none"> ▪ 2.1.C is now the former 2.1.D |
| 2.1.C.1 | <ul style="list-style-type: none"> ▪ Individual references to equipment IDs were removed. Where necessary, reference to “this emission source” was inserted. |

| Condition No. | Changes |
|--------------------|--|
| 2.1.C.2 | <ul style="list-style-type: none"> ▪ Removed the phrase “the Permittee shall establish Anormal≡ for the source in the first 30 days following the effective date of the permit” No substantive changes were made to the intent of the conditions. ▪ Individual references to equipment ID were removed. Where necessary, reference to “this emission source” was inserted. |
| 2.2.A.1 | <p>The PSD avoidance condition was revised by:</p> <ul style="list-style-type: none"> ▪ Condition b was revised/corrected from “the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0515” to “the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0530.” ▪ Condition c was reworded. No change in original intent. ▪ Condition d was reworded. No change in original intent. ▪ The reporting condition e. was reworded to clarify and simply the quantities and reporting deadlines. No change in original intent. |
| 2.2.A.3 | This condition was substantially revised based on the compliance demonstration submitted on March 18, 2009. |
| 2.2.A.4 | This condition was substantially revised based on the compliance demonstration submitted on March 18, 2009. |
| General Conditions | <p>Updated to version v.2.22.1, which includes the new conditions:</p> <ul style="list-style-type: none"> •MM, which is for 15A NCAC 2D .0540 "Particulates from Fugitive Dust Emission Sources", a state enforceable only condition and • NN, which addresses application guidance for modifications made pursuant to 15A NCAC 2Q .0501(c)(2), 15A NCAC 2Q .0501(d)(2), and 502(b)(10), in accordance with 15A NCAC 2Q .0523(a)(1)(C) |
| PART II | |
| ALL | Removed Part II since the TV permit is going to public notice. |

ATTACHMENT to Permit No. 03424T21

Insignificant Activities Per 15A NCAC 2Q .0503(8)

| Emission Source ID | Emission Source Description |
|---------------------------|---|
| I-1 | Bark hogging operations with two saws |
| I-2 | Tree Core chipping and handling |
| I-3 | Green veneer hogging |
| I-4 and I-5 | Logo painting and ink marking |
| I-6 | Plywood surface patching |
| I-7 | Maintenance parts washers |
| I-8 | Veneer diverter exhaust cyclone |
| I-9 and I-10 | two green wood veneer stackers No.1 and No. 2 |
| I-11 | hammer hog truck dump |
| I-12 | dry waste truck dump |
| IES-GWS | Green wood fuel storage silo |
| IES19 | Diesel-fired water pump (250 Horsepower maximum power output) for emergency purposes only |

1. Because an activity is insignificant does not mean that the activity is exempted from an applicable requirement or that the owner or operator of the source is exempted from demonstrating compliance with any applicable requirement.
2. When applicable, emissions from stationary source activities identified above shall be included in determining compliance with the permit requirements for toxic air pollutants under 15A NCAC 2D .1100 "Control of Toxic Air Pollutants" or 2Q .0711 "Emission Rates Requiring a Permit".

State of North Carolina,
Department of Environment,
and Natural Resources



Division of Air Quality

AIR QUALITY PERMIT

| Permit No. | Replaces Permit No.(s) | Effective Date | Expiration Date |
|------------|------------------------|--------------------|-----------------|
| 03424T21 | 03424T20 | February XYZ, 2009 | MM,DD,YYYY |

Until such time as this permit expires or is modified or revoked, the below named Permittee is permitted to construct and operate the emission source(s) and associated air pollution control device(s) specified herein, in accordance with the terms, conditions, and limitations within this permit. This permit is issued under the provisions of Article 21B of Chapter 143, General Statutes of North Carolina as amended, and Title 15A North Carolina Administrative Codes (15A NCAC), Subchapters 2D and 2Q, and other applicable Laws.

Pursuant to Title 15A NCAC, Subchapter 2Q, the Permittee shall not construct, operate, or modify any emission source(s) or air pollution control device(s) without having first submitted a complete Air Quality Permit Application to the permitting authority and received an Air Quality Permit, except as provided in this permit.

Permittee:

Moncure Plywood, LLC

Facility ID:

05/19/00039

Facility Site Location:

306 Corinth Road

City, County, State, Zip:

Moncure, Chatham County, North Carolina 27559

Mailing Address:

Post Office Box 230

City, State, Zip:

Moncure, North Carolina 27559

Application Number:

1900039.06A, .06B and .08A

Complete Application Date:

July 21, 2006, October 06, 2006

Primary SIC Code:

2436

Division of Air Quality:

Raleigh Regional Office

Regional Office Address:

3800 Barrett Drive

Raleigh, North Carolina 27609

Permit issued this the XYZth day of MM, 2009

Donald R. van der Vaart, Ph.D., P.E., Chief, Air Permits Section
By Authority of the Environmental Management Commission

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(Including specific requirements, testing, monitoring, recordkeeping, and reporting
requirements)

2.2- Multiple Emission Source(s) Specific Limitations and Conditions
(Including specific requirements, testing, monitoring, recordkeeping, and reporting
requirements)

SECTION 3: GENERAL PERMIT CONDITIONS

ATTACHMENT

List of Acronyms

The Division of Air Quality (DAQ), the United States Environmental Protection Agency (EPA), and citizens as defined under the Federal Clean Air Act have the authority to enforce the terms, conditions, and limitations contained in the permit unless otherwise specified.

Under Title 15A NCAC 2Q, the operation of emission source(s) and associated air pollution control device(s) and appurtenances listed in this permit is based on plans, specifications, operating parameters, and other information as submitted in the Air Quality Permit Application.

SECTION 1- PERMITTED EMISSION SOURCE(S) AND ASSOCIATED AIR POLLUTION CONTROL DEVICE(S) AND APPURTENANCES

The following table contains a summary of all permitted emission sources and associated air pollution control devices and appurtenances:

| Emission Source ID No. | Emission Source Description | Control Device ID No. | Control Device Description |
|--|---|------------------------------|---|
| ES01-A | Fluidized bed wood burner with blending chamber and dedicated overfire air fan (80.0 million Btu/hr heat input capacity) ¹ | CD02 | Multicyclone (720 six-inch diameter tubes) |
| ES01-B (NSPS) | Boiler (29.79 million Btu/hr heat input capacity, based on slipstream gas from ID No. ES-01-A) | | |
| ES09 | Direct wood-fired veneer dryer M62 ¹ | NA | NA |
| ES10 | Direct wood-fired veneer dryer M72 ¹ | NA | NA |
| ES20 | Vat operations | NA | NA |
| ES21 | End sealer spray booth | NA | NA |
| Woodworking operations consisting of: | | | |
| ES03-SMS-1, 2 | Two string machines including saws | CD-03-WWTC, | Woodwaste transfer cyclone (154 inches in diameter) Bagfilter (7,095 square feet of filter area) |
| ES03-CS | Core saw (green or dry veneer) | CD06 | |
| ES03-SS | Strip saw | | |
| ES03-CC | Core composer with saw | | |
| ES03-PSS | Panel sawing system | | |
| ES16 | Plywood waste hog | | |
| ES17 | Green wood sizing operations including sizing screens and bins | | |
| ES14 | Rechip blow hog (green wood only) | CD18 | Cyclone (60 inches in diameter) |

| Emission Source ID No. | Emission Source Description | Control Device ID No. | Control Device Description |
|--|--|-----------------------|---|
| | | CD-03-WWTC, | Woodwaste transfer cyclone (154 inches in diameter) |
| | | CD06 | Bagfilter (7,095 square feet of filter area) |
| ES04 | Wood sander | CD05 | Bagfilter (6,200 square feet of filter area) |
| | | CD-03-WWTC, | Woodwaste transfer cyclone (154 inches in diameter) |
| | | CD06 | Bagfilter (7,095 square feet of filter area) |
| ES12 | Dry wood residual storage silo | CD21 | Cartridge filter (1,800 square feet of filter area) |
| Layup operations consisting of: | | | |
| ES-13-GMO | Glue mixing operations consisting of two resin storage tanks and four mixed glue tanks | NA | NA |
| ES-13-CC | Curtain coater | NA | NA |
| ES-13-PO | Paper overlay operation | NA | NA |
| ES-13-PS | Plywood spreader | NA | NA |
| ES-13-25HP | 25 panel hot press | NA | NA |
| ES-13-40HP | 40 panel hot press | NA | NA |

¹The wood burner (ID No. ES-01-A) supplies direct heat to the veneer dryers (ID Nos. ES09 and ES10). A portion of the dryer exhaust is used as combustion air for the wood burner.

SECTION 2 - SPECIFIC LIMITATIONS AND CONDITIONS

2.1- Emission Source(s) and Control Device(s) Specific Limitations and Conditions

The emission source(s) and associated air pollution control device(s) and appurtenances listed below are subject to the following specific terms, conditions, and limitations, including the testing, monitoring, recordkeeping, and reporting requirements as specified herein:

A. One fluidized bed wood burner with blending chamber and dedicated overfire air fan (80.0 million Btu/hr heat input capacity) (ID No. ES01-A) supplying heat to:

One Boiler (29.79 million Btu/hr heat input capacity, based on slipstream gas from fluidized bed wood burner)(ID No. ES-01-B),

both controlled by a multicyclone (720 six-inch diameter tubes) (ID No. CD02), with the recombined gas stream supplying direct heat to:

two direct wood-fired veneer dryers, M62 (ID no. ES09) and M72 (ID no. ES10)

The following table provides a summary of limits and standards for the emission sources described above (with exceptions noted):

| Regulated Pollutant | Limits/Standards | Applicable Regulation |
|--|---|--|
| Particulate matter | $E = 4.10P^{0.67}$ or $E = 55.0(P)^{0.11} - 40$ where; E = allowable emission rate in pounds per hour P = process weight in tons per hour | 15A NCAC 2D .0515 |
| Sulfur dioxide | 2.3 pounds per million Btu heat input Affected facilities: Fluidized bed wood burner (ID Nos. ES01-A) | 15A NCAC 2D .0516 |
| Visible emissions | 20 percent opacity | 15A NCAC 2D .0521 |
| Applicable Recordkeeping | Affected facility: Boiler (ID No. ES01-B) | 15A NCAC 2D .0524 (NPS, Subpart Dc) |
| Particulate matter, Visible emissions | Compliance Assurance Monitoring | 15A NCAC 2D. 0614 (40 CFR 64) |
| Particulate matter, Volatile organic compounds | PSD Avoidance Condition See Section 2.2 A.1. -Multiple Emission Sources | 15A NCAC 2Q .0317 |
| Toxic air pollutants | State-enforceable only See Section 2.2 A.3. - Multiple Emission Sources | 15A NCAC 2D .1100 |
| Toxic air pollutants | State-enforceable only See Section 2.2.A.4. - Multiple Emission Sources | 15A NCAC 2Q .0711 |
| Odorous emissions | State-enforceable only See Section 2.2.A.5. - Multiple Emission Sources | 15A NCAC 2D .1806 |

1. 15A NCAC 02D .0515: PARTICULATES FROM MISCELLANEOUS INDUSTRIAL PROCESSES

- a. Emissions of particulate matter from these sources shall not exceed an allowable emission rate as calculated by the following equations: [15A NCAC 02D .0515(a)]

$$E = 4.10 \times P^{0.67} \quad \text{where } P \text{ is less than or equal than 30 tons per hour}$$

or

$$E = 55.0(P)^{0.11} - 40 \quad \text{where } P \text{ is greater than 30 tons per hour}$$

Where E = allowable emission rate in pounds per hour
P = process weight in tons per hour

Liquid and gaseous fuels and combustion air are not considered as part of the process weight.

Testing [15A NCAC 02D .2601]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 A. 1. a. above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0515.
- c. Under the provisions of NCGS 143-215.108, the Permittee shall demonstrate compliance with the emission limit(s) above by testing the combined emissions of the above sources in accordance with a testing protocol approved by the DAQ. Details of the emissions testing and reporting requirements can be found in Section 3 - General Condition JJ. Testing shall be completed and the results submitted within 180 days of issuance of permit unless an alternate date is approved by the DAQ. If the results of this test are above the limit given in Section 2.1 A. 1. a. above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0515.

Monitoring/Recordkeeping [15A NCAC 02Q .0508(f)]

- d. Particulate matter emissions from these sources shall be controlled as described above. To assure compliance, the Permittee shall perform inspections and maintenance as recommended by the manufacturer. In addition to the manufacturer's inspection and maintenance recommendations, or if there is no manufacturer's inspection and maintenance recommendations, as a minimum, the inspection and maintenance requirement shall include the following:
- i. a monthly visual inspection of the system ductwork and material collection unit for leaks; and
 - ii. an annual (for each 12 month period following the initial inspection) internal inspection of the control device structural integrity.

The Permittee shall be deemed in noncompliance with 15A NCAC 02D .0515 if the ductwork and control devices are not inspected and maintained.

- e. The results of inspection and maintenance shall be maintained in a logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the following:
- i. the date and time of each recorded action;
 - ii. the results of each inspection;
 - iii. the results of any maintenance performed on the control devices; and
 - iv. any variance from manufacturer's recommendations, if any, and corrections made.

The Permittee shall be deemed in noncompliance with 15A NCAC 02D .0515 if these records are not maintained.

Reporting [15A NCAC 02Q .0508(f)]

- f. The Permittee shall submit the results of any maintenance performed on the control devices within 30 days of a written request by the DAQ.
- g. The Permittee shall submit a summary report of monitoring and recordkeeping activities postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.

2. 15A NCAC 2D .0516: SULFUR DIOXIDE EMISSIONS FROM COMBUSTION SOURCES

- a. Emissions of sulfur dioxide from the fluidized bed wood burner (**ID No. ES01-A**) shall not exceed 2.3 pounds per million Btu heat input. Sulfur dioxide formed by the combustion of sulfur in fuels, wastes, ores, and other substances shall be included when determining compliance with this standard. [15A NCAC 2D .0516]

Testing [15A NCAC 2D .2601]

- b. If emissions testing is required, the testing shall be performed in accordance with 15A NCAC 2D .2601 and General Condition JJ found in Section 3. If the results of this test are above the limit given in Section 2.1 A. 2. a. above, the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0516.

Monitoring/Recordkeeping [15A NCAC 2Q .0508(f)]

- c. No monitoring/recordkeeping/reporting is required for sulfur dioxide emissions from the combustion of wood for these sources.

3. 15A NCAC 2D .0521: CONTROL OF VISIBLE EMISSIONS

- a. Visible emissions from the above sources shall not be more than 20 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 20 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 87 percent opacity. [15A NCAC 2D .0521(d)]

Testing [15A NCAC 2D .2601]

- b. If emissions testing is required, the testing shall be performed in accordance with 15A NCAC 2D .2601 and General Condition JJ. If the results of this test are above the limit given in Section 2.1 A.3.a. above, the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0521.

Monitoring [15A NCAC 2Q .0508(f)]

- c. To assure compliance, once a day the Permittee shall observe the emission points of this source for any visible emissions above normal. The daily observation must be made for each day of the calendar year period to ensure compliance with this requirement. The Permittee shall be allowed three days of absent observations per semi-annual period. If visible emissions from this source are observed to be above normal, the Permittee shall either:
- i. take appropriate action to correct the above-normal emissions as soon as practicable and within the monitoring period and record the action taken as provided in the recordkeeping requirements below, or
 - ii. demonstrate that the percent opacity from the emission points of the emission source in accordance with 15A NCAC 02D .2601 (Method 9) for 12 minutes is below the limit given in Section 2.1 A.3.a. above.

If the above-normal emissions are not corrected per (i) above or if the demonstration in (ii) above cannot be made, the Permittee shall be deemed to be in noncompliance with 15A NCAC 2D .0521.

Recordkeeping [15A NCAC 2Q .0508(f)]

- d. The results of the monitoring shall be maintained in a logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the following:
- i. the date and time of each recorded action;
 - ii. the results of each observation and/or test noting those sources with emissions that were observed to be in noncompliance along with any corrective actions taken to reduce visible emissions; and
 - iii. the results of any corrective actions performed.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0521 if these records are not kept.

Reporting [15A NCAC 2Q .0508(f)]

- e. The Permittee shall submit a summary report of the observations by January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.

4. 15A NCAC 2D .0524: NSPS 40 CFR PART 60 SUBPART Dc

- a. The Permittee shall comply with all applicable provisions, including the notification, testing, recordkeeping, and monitoring requirements contained in Environmental Management Commission Standard 15A NCAC 2D .0524

"New Source Performance Standards (NSPS) as promulgated in 40 CFR Part 60 Subpart Dc, including Subpart A "General Provisions." [15A NCAC 2D .0524]

Recordkeeping [15A NCAC 2Q .0508(f)]

- b. In addition to any other recordkeeping required by 40 CFR § 60.48c or recordkeeping requirements of the EPA, the Permittee shall record and maintain records of the hourly average Btu heat input to the boiler (**ID No. ES-01-B**) once per day.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0524 if these records are not maintained.

5. 15A NCAC 2D .0614 COMPLIANCE ASSURANCE MONITORING

- a. Pursuant to 40 CFR 64 and 15A NCAC 2D .0614, the Permittee shall comply with the conditions below for the following Pollutant Specific Emission Unit(s):

| Emission Source ID No. | Emission Source Description | Control Device ID No. | Control Device Description |
|------------------------|--|-----------------------|--|
| ES01-A | Fluidized bed wood burner with blending chamber and dedicated overfire air fan (80.0 million Btu/hr heat input capacity) | CD02 | Multicyclone (720 six-inch diameter tubes) |

Emission Limitations/Standards

- b. The following table presents the regulated pollutants and the associated emission limitations/standards

| Regulated Pollutant | Limits/Standards | Applicable Regulation |
|---------------------|--|-----------------------|
| Particulate matter | $E = 4.10P^{0.67}$ or $E = 55.0(P)^{0.11} - 40$ Where: E = allowable emission rate in pounds per hour P = process weight in tons per hour | 15A NCAC 2D .0515 |
| Visible emissions | 20 percent opacity when averaged over a six-minute period | 15A NCAC 2D .0521 |

Monitoring Approach [15A NCAC 2Q .0508(f), 40 CFR 64.6]

- c. The key elements of the monitoring approach for particulate matter and visible emissions, including parameters to be monitored, parameter ranges and performance criteria are presented in the following table.

| Monitoring Elements | Indicator No. 1 |
|---|---|
| Measurement Approach [64.6(c)(1)(i), (ii)] | The differential pressure across the multicyclone will be monitored hourly via a differential pressure gauge. |
| Indicator Range [64.6(c)(2)] | See condition f. below |
| QIP threshold [64.8] | The QIP threshold is six excursions in a six-month reporting period. |
| Data Representativeness [64.6(c)(1)(iii), 64.3(b)(1)] | The differential pressure is measured via taps on the multicyclone entry and exit ducts. |
| Verification of Operational Status [64.3(b)(2)] | Monitoring shall be required upon issuance of permit No. 03424T21 |
| QA/QC Practices and Criteria [64.3(b)(3)] | The differential gauge/system will be operated and maintained per manufacturer's recommendations and be calibrated at least annually. |

| Monitoring Elements | Indicator No. 1 |
|---|---|
| Monitoring frequency [64.3(b)(4)] | One instantaneous differential pressure reading shall be performed hourly. |
| Data collection procedure [64.3(b)(4)] | The results of the monitoring action will be recorded, including the date and time. |

Recordkeeping Requirements [15A NCAC 2Q .0508(f), 40 CFR 64.9]

- d. The owner or operator shall maintain records of the following:
 - i. Date and time and results of all monitoring activities;
 - ii. Information on the number, duration and cause (including unknown cause, if applicable) of excursions or exceedances, as applicable, and the corrective actions taken;
 - iii. Maintenance records of the differential pressure gauge; and
 - iv. Written QIP required pursuant to 40 CFR 64.8 and any activities undertaken to implement a quality improvement plan

Reporting Requirements [15A NCAC 2Q .0508(f), 40 CFR 64.9]

- e. The Permittee shall submit a summary report of all monitoring activities postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations for the requirements of this permit must be clearly identified. At a minimum, the report shall include the following elements:
 - i. Summary information on the number, duration and cause (including unknown cause, if applicable) of excursions or exceedances, as applicable, and the corrective actions taken;
 - ii. Summary information on the number, duration and cause (including unknown cause, if applicable) for monitor (pressure gauge) downtime incidents (other than downtime associated with zero and span or other daily calibration checks, if applicable); and
 - iii. A description of the actions taken to implement a QIP during the reporting period as specified in 40 CFR 64.8. Upon completion of a QIP, the owner or operator shall include in the next summary report documentation that the implementation of the plan has been completed and reduced the likelihood of similar levels of excursions or exceedances occurring.
- f. Upon the completion of source testing per condition 2.1.A.1.c, the Permittee shall submit a report containing a range of static pressure drop values and excursion values indicative of normal source operation justified during the source testing.

B. Wood working operations consisting of the equipment in Table 2.1.B.1

Table 2.1.B.1.

| Emission Source ID No. | Emission Source Description | Control Device ID No. | Control Device Description |
|-------------------------------|--|------------------------------|---|
| ES03-SMS-1, 2 | Two string machines including saws | CD-03-WWTC | Woodwaste transfer cyclone (154 inches in diameter) |
| ES03-CS | Core saw (green or dry veneer) | CD06 | Bagfilter (7,095 square feet of filter area) |
| ES03-SS | Strip saw | | |
| ES03-CC | Core composer with saw | | |
| ES03-PSS | Panel sawing system | | |
| ES16 | Plywood waste hog | | |
| ES17 | Green wood sizing operations including sizing screens and bins | | |
| ES14 | Rechip blow hog (green wood only) | CD18 | Cyclone (60 inches in diameter) |
| | | CD-03-WWTC | Woodwaste transfer cyclone (154 inches in diameter) |
| | | CD06 | Bagfilter (7,095 square feet of filter area) |
| ES04 | Wood sander | CD05 | Bagfilter (6,200 square feet of filter area) |
| | | CD-03-WWTC | Woodwaste transfer cyclone (154 inches in diameter) |
| | | CD06 | Bagfilter (7,095 square feet of filter area) |
| ES12 | Dry wood residual storage silo | CD21 | Cartridge filter (1,800 square feet of filter area) |

The following table provides a summary of limits and standards for the emission sources described above:

| Regulated Pollutant | Limits/Standards | Applicable Regulation |
|--|---|-------------------------------|
| Particulate matter | adequate duct work and properly designed collectors | 15A NCAC 2D .0512 |
| Visible emissions | 20 percent opacity | 15A NCAC 2D .0521 |
| Particulate Matter, Visible Emissions | Compliance Assurance Monitoring | 15A NCAC 2D. 0614 (40 CFR 64) |
| Particulate matter, Volatile organic compounds | PSD Avoidance Condition See Section 2.2 A.1 -Multiple Emission Sources | 15A NCAC 2Q .0317 |
| Volatile organic compounds | Work Practices See Section 2.2.A.2.-Multiple Emission Sources | 15A NCAC 2D .0958 |
| Toxic air pollutants | State-enforceable only See Section 2.2 A.3. - Multiple Emission Sources | 15A NCAC 2D .1100 |

| Regulated Pollutant | Limits/Standards | Applicable Regulation |
|----------------------|--|-----------------------|
| Toxic air pollutants | <u>State-enforceable only</u> See Section 2.2.A.4. - Multiple Emission Sources | 15A NCAC 2Q .0711 |
| Odorous emissions | <u>State-enforceable only</u> See Section 2.2.A.5. - Multiple Emission Sources | 15A NCAC 2D .1806 |

1. 15A NCAC 2D .0512: PARTICULATES FROM MISCELLANEOUS WOOD PRODUCTS FINISHING PLANTS

- a. The Permittee shall not cause, allow, or permit particulate matter caused by the working, sanding, or finishing of wood to be discharged from any stack, vent, or building into the atmosphere without providing, as a minimum for its collection, adequate duct work and properly designed collectors. In no case shall the ambient air quality standards be exceeded beyond the property line.

Monitoring [15A NCAC 2Q .0508(f)]

- b. Particulate matter emissions from the affected sources shall be controlled as described in Table 2.1.B.1. To assure compliance, the Permittee shall perform inspections and maintenance as recommended by the manufacturer, if any. As a minimum, the inspection and maintenance program shall include:
 - i. monthly external inspection of the ductwork, cyclones, and/or bagfilters noting the structural integrity; and
 - ii. annual (for each 12 month period following the initial inspection) internal inspection of the bagfilters noting the structural integrity and the condition of the filters.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0512 if the ductwork, cyclones and/or bagfilters and are not inspected and maintained.

Recordkeeping [15A NCAC 2Q .0508(f)]

- c. The results of inspection and maintenance for the cyclones and bagfilters shall be maintained in a logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the following:
 - i. the date and time of each recorded action;
 - ii. the results of each inspection; and
 - iii. the results of maintenance performed on any control device.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0512 if these records are not maintained.

Reporting [15A NCAC 2Q .0508 (f)]

- d. The Permittee shall submit the results of any maintenance performed on the control devices within 30 days of a written request by the DAQ.
- e. The Permittee shall submit a summary report of monitoring and recordkeeping activities postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.

2. 15A NCAC 2D .0521: CONTROL OF VISIBLE EMISSIONS

- a. Visible emissions from the emission sources listed in Table 2.1.B.1 shall not be more than 20 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 20 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 87 percent opacity. [15A NCAC 2D .0521 (d)]

Testing [15A NCAC 2D .2601]

- b. If emissions testing is required, the testing shall be performed in accordance with 15A NCAC 2D .2601 and General Condition JJ. If the results of this test are above the limit given in Section 2.1 B.2.a. above, the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0521.

Monitoring [15A NCAC 2Q .0508(f)]

- c. To assure compliance, once a week the Permittee shall observe the emission points of this source for any visible emissions above normal. The weekly observation must be made for each week of the calendar year period to ensure compliance with this requirement. If visible emissions from this source are observed to be above normal, the Permittee shall either:
 - i. take appropriate action to correct the above-normal emissions as soon as practicable and within the monitoring period and record the action taken as provided in the recordkeeping requirements below, or
 - ii. demonstrate that the percent opacity from the emission points of the emission source in accordance with 15A NCAC 2D .0501(c)(8) (Method 9) for 12 minutes is below the limit given in Section 2.1.B.3.a. above.

If the above-normal emissions are not corrected per (i) above or if the demonstration in (ii) above cannot be made, the Permittee shall be deemed to be in noncompliance with 15A NCAC 2D .0521.

Recordkeeping [15A NCAC 2Q .0508(f)]

- d. The results of the monitoring shall be maintained in a logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the following:
 - i. the date and time of each recorded action;
 - ii. the results of each observation and/or test noting those sources with emissions that were observed to be in noncompliance along with any corrective actions taken to reduce visible emissions; and
 - iii. the results of any corrective actions performed.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0521 if these records are not maintained.

Reporting [15A NCAC 2Q .0508(f)]

- e. The Permittee shall submit a summary report of the observations by January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.

3. 15A NCAC 2D .0614 COMPLIANCE ASSURANCE MONITORING

- a. Pursuant to 40 CFR 64 and 15A NCAC 2D .0614, the Permittee shall comply with the conditions below for the Pollutant Specific Emission Units listed in Table 2.1.B.1.

Emission Limitations/Standards [15A NCAC 2Q .0508(f)]

- b. The following table presents the regulated pollutants and the associated emission limitations/standards

| Regulated Pollutant | Limits/Standards | Applicable Regulation |
|---------------------|---|-----------------------|
| Particulate matter | Adequate ductwork and properly designed collectors | 15A NCAC 2D .0512 |
| Visible emissions | 20 percent opacity when averaged over a six-minute period | 15A NCAC 2D .0521 |

Monitoring Approach [15A NCAC 2Q .0508(f), 40 CFR 64.6]

- c. The key elements of the monitoring approach for particulate matter, PM₁₀ and visible emissions, including parameters to be monitored, parameter ranges and performance criteria are presented in the following table.

| Monitoring Elements | Indicator |
|--|--|
| Measurement Approach [64.6(c)(1)(i), (ii)] | Visible emissions from each bagfilter outlet will be monitored <u>daily</u> using reference Method 22-like procedures. |
| Indicator Range [64.6(c)(2)] | An excursion is defined as the presence of visible emissions. Excursions trigger an inspection and corrective action. |
| QIP threshold [64.8] | The QIP threshold is six excursions in a six-month reporting period. |

| Monitoring Elements | Indicator |
|--|---|
| Data Representativeness [64.6(c)(1)(iii), 64.3(b)(1)] | Measurements are being made at the emission points (bagfilter outlet). |
| Verification of Operational Status [64.3(b)(2)] | Monitoring shall be required upon issuance of permit No. 03424T21 |
| QA/QC Practices and Criteria [64.3(b)(3)] | The observer will be: i. Familiar with Method 22 and the follow Method 22-like procedures; and ii. Will be certified to Method 9 procedures on a semi-annual basis. |
| Monitoring frequency [64.3(b)(4)] | One six-minute Method 22-like observation per bagfilter outlet shall be performed daily. |
| Data collection procedure [64.3(b)(4)] | The results of the monitoring action will be recorded, including the date and time. |

Recordkeeping Requirements [15A NCAC 2Q .0508(f), 40 CFR 64.9]

- d. The owner or operator shall maintain records of the following:
- i. Date and time and results of all monitoring activities;
 - ii. Information on the number, duration and cause (including unknown cause, if applicable) of excursions or exceedances, as applicable, and the corrective actions taken; and
 - iii. Written QIP required pursuant to 40 CFR 64.8 and any activities undertaken to implement a quality improvement plan.

Reporting Requirements [15A NCAC 2Q .0508(f), 40 CFR 64.9]

- e. The Permittee shall submit a summary report of all monitoring activities postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations for the requirements of this permit must be clearly identified. At a minimum, the report shall include the following elements:
- i. Summary information on the number, duration and cause (including unknown cause, if applicable) of excursions or exceedances, as applicable, and the corrective actions taken; and
 - ii. A description of the actions taken to implement a QIP during the reporting period as specified in 40 CFR 64.8. Upon completion of a QIP, the owner or operator shall include in the next summary report documentation that the implementation of the plan has been completed and reduced the likelihood of similar levels of excursions or exceedances occurring.

C. Edge Sealing Spray Booth (ID No. ES21)

The following table provides a summary of limits and standards for the emission source(s) described above:

| Regulated Pollutant | Limits/Standards | Applicable Regulation |
|--|---|-----------------------|
| Particulate matter | adequate duct work and properly designed collectors | 15A NCAC 2D .0512 |
| Visible emissions | 20% opacity | 15A NCAC 2D .0521 |
| Volatile organic compounds | Work Practices See Section 2.2.A.2.-Multiple Emission Sources | 15A NCAC 2D .0958 |
| Odorous emissions | State-enforceable only See Section 2.2.A.5. - Multiple Emission Sources | 15A NCAC 2D .1806 |
| Particulate matter, Volatile organic compounds | PSD Avoidance Condition See Section 2.2 A.1 -Multiple Emission Sources | 15A NCAC 2Q .0317 |

1. 15A NCAC 2D .0512: PARTICULATES FROM MISCELLANEOUS WOOD PRODUCTS FINISHING PLANTS

- a. The Permittee shall not cause, allow, or permit particulate matter caused by the working, sanding, or finishing of wood to be discharged from any stack, vent, or building into the atmosphere without providing, as a minimum for its collection, adequate duct work and properly designed collectors. In no case shall the ambient air quality standards be exceeded beyond the property line.

Monitoring [15A NCAC 2Q .0508(f)]

- b. Particulate matter emissions from this emission source shall be controlled by adequate ductwork and properly designed collectors. To assure compliance, the Permittee shall perform inspections and maintenance. As a minimum, the inspection and maintenance program shall include:
 - i. weekly inspection of the spray booths' filters noting the condition; and
 - ii. annual (for each 12 month period following the initial inspection) inspection of the associated ductwork noting structural integrity.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0512 if the filters are not inspected and maintained.

Recordkeeping [15A NCAC 2Q .0508(f)]

- c. The results of inspection and maintenance for the spray booths shall be maintained in a logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the following:
 - i. the date and time of each recorded action;
 - ii. the results of each inspection; and
 - iii. the results of maintenance performed on any filters.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0512 if these records are not maintained.

Reporting [15A NCAC 2Q .0508 (f)]

- d. The Permittee shall submit the results of any maintenance performed on the filters or ductwork within 30 days of a written request by the DAQ.
- e. The Permittee shall submit a summary report of monitoring and recordkeeping activities postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.

2. 15A NCAC 2D .0521: CONTROL OF VISIBLE EMISSIONS

- a. Visible emissions from this emission source shall not be more than 20 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 20 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 87 percent opacity. [15A NCAC 2D .0521 (d)]

Testing [15A NCAC 2D .2601]

- b. If emissions testing is required, the testing shall be performed in accordance with 15A NCAC 2D .2601 and General Condition JJ. If the results of this test are above the limit given in Section 2.1 C. 2. a. above, the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0521.

Monitoring [15A NCAC 2Q .0508(f)]

- c. To assure compliance, once a month the Permittee shall observe the emission points of this source for any visible emissions above normal. The monthly observation must be made for each month of the calendar year period to ensure compliance with this requirement. If visible emissions from this source are observed to be above normal, the Permittee shall either:
- i. take appropriate action to correct the above-normal emissions as soon as practicable and within the monitoring period and record the action taken as provided in the recordkeeping requirements below, or
 - ii. demonstrate that the percent opacity from the emission points of the emission source in accordance with 15A NCAC 02D .2601 (Method 9) for 12 minutes is below the limit given in Section 2.1 C.2. a. above.

If the above-normal emissions are not corrected per (i) above or if the demonstration in (ii) above cannot be made, the Permittee shall be deemed to be in noncompliance with 15A NCAC 2D .0521.

Recordkeeping [15A NCAC 2Q .0508(f)]

- d. The results of the monitoring shall be maintained in a logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the following:
- i. the date and time of each recorded action;
 - ii. the results of each observation and/or test noting those sources with emissions that were observed to be in noncompliance along with any corrective actions taken to reduce visible emissions; and
 - iii. the results of any corrective actions performed.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0521 if these records are not maintained.

Reporting [15A NCAC 2Q .0508(f)]

- e. The Permittee shall submit a summary report of the observations postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.

2.2- Multiple Emission Source(s) Specific Limitations and Conditions

A. Facility-wide:

The following table provides a summary of limits and standards for the emission source(s) describe above:

| Regulated Pollutant | Limits/Standards | Applicable Regulation |
|---|--|-----------------------|
| Particulate matter and Volatile organic compounds | PSD Avoidance Condition: PM and VOC shall be less than 250 tons per year each | 15A NCAC 2Q .0317 |
| Volatile organic compounds | Work practice standards | 15A NCAC 2D .0958 |
| Toxic air pollutants | State-enforceable only Allowable emission rates | 15A NCAC 2D .1100 |
| Toxic air pollutants | State-enforceable only Toxic Pollutant Permitting Exemption Rates | 15A NCAC 2Q .0711 |
| Odorous emissions | State-enforceable only Odorous emissions must be controlled | 15A NCAC 2D .1806 |

1. 15A NCAC 02Q. 0317: AVOIDANCE CONDITIONS for 15A NCAC 02D. 0530: PREVENTION OF SIGNIFICANT DETERIORATION

- a. In order to avoid applicability of this regulation, facility-wide particulate matter (PM) and volatile organic compound (VOC) emissions shall be less than 250 tons each per consecutive 12-month period. [15A NCAC 2D .0530]
Testing [15A NCAC 2D .2601]
- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.2 A.1.a. above, the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0530.
Monitoring/Recordkeeping [15A NCAC 2Q .0508 (f)]
- c. The maximum amount of plywood produced at the facility shall not exceed 170,000,000 square feet per year as determined on a 3/8 inch basis with a maximum of 60,000,000 square feet of pine plywood produced.
- d. The total amount of each type of plywood produced shall be recorded monthly in a logbook (written or electronic format).
Reporting [15A NCAC 2Q .0508 (f)]
- e. The Permittee shall submit a summary report of the monitoring and recordkeeping activities postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified. The report shall contain the following:
 - i. The monthly particulate matter and volatile organic compounds emissions for the previous 17 months. The rolling 12 consecutive month total emissions shall be calculated for each of the 12-month periods over the previous 17 months.
 - ii. The monthly plywood production for each type of plywood on a 3/8 inch basis for the previous 17 months. The rolling 12-consecutive month total production shall be calculated for each of the 12-month periods over the previous 17 months.

2. 15A NCAC 2D .0958: WORK PRACTICES FOR SOURCES OF VOLATILE ORGANIC COMPOUNDS

- a. Pursuant to 15A NCAC 2D .0958, for all sources that use volatile organic compounds (VOC) as solvents, carriers, material processing media, or industrial chemical reactants, or in similar uses that mix, blend, or manufacture volatile organic compounds, or emit volatile organic compounds as a product of chemical reactions, and whose emissions of VOC are greater than 15 pounds per day; the Permittee shall:
- i. store all material, including waste material, containing volatile organic compounds in tanks or in containers covered with a tightly fitting lid that is free of cracks, holes, or other defects, when not in use,
 - ii. clean up spills of volatile organic compounds as soon as possible following proper safety procedures,
 - iii. store wipe rags containing volatile organic compounds in closed containers,
 - iv. not clean sponges, fabric, wood, paper products, and other absorbent materials with volatile organic compounds,
 - v. transfer solvents containing volatile organic compounds used to clean supply lines and other coating equipment into closable containers and close such containers immediately after each use, or transfer such solvents to closed tanks, or to a treatment facility regulated under section 402 of the Clean Water Act,
 - vi. clean mixing, blending, and manufacturing vats and containers containing volatile organic compounds by adding cleaning solvent and close the vat or container before agitating the cleaning solvent. The spent cleaning solvent shall then be transferred into a closed container, a closed tank or a treatment facility regulated under section 402 of the Clean Water Act. [15A NCAC 2D .0958(c)]
- b. When cleaning parts with a solvent containing a volatile organic compound, the Permittee shall:
- i. flush parts in the freeboard area,
 - ii. take precautions to reduce the pooling of solvent on and in the parts,
 - iii. tilt or rotate parts to drain solvent and allow a minimum of 15 seconds for drying or until all dripping has stopped, whichever is longer,
 - iv. not fill cleaning machines above the fill line,
 - v. not agitate solvent to the point of causing splashing. [15A NCAC 2D .0958(d)]

Monitoring [15A NCAC 2Q .0508(f)]

- c. To assure compliance with paragraphs (a) and (b) above, the Permittee shall, at a minimum, perform a visual inspection once per month of all operations and processes utilizing volatile organic compounds. The inspections shall be conducted during normal operations. If the required inspections are not conducted the Permittee shall be deemed to be in noncompliance with 15A NCAC 2D .0958.

Recordkeeping [15A NCAC 2Q .0508(f)]

- d. The results of the inspections shall be maintained in a logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the following:
- i. the date and time of each inspection; and
 - ii. the results of each inspection noting whether or not noncompliant conditions were observed.

If the required records are not maintained the Permittee shall be deemed to be in noncompliance with 15A NCAC 2D .0958.

Reporting [15A NCAC 2Q .0508(f)]

- e. The Permittee shall submit a summary report of the observations postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.

STATE-ENFORCEABLE ONLY

3. 15A NCAC 2D .1100: CONTROL OF TOXIC AIR POLLUTANTS

- a. Pursuant to 15A NCAC 2D .1100 and in accordance with the approved application for an air toxic compliance demonstration, the following permit limits shall not be exceeded:

| Emission Source | Pollutants | Emission Limits | Averaging Period |
|-----------------------------------|-------------------|-----------------|------------------|
| Veneer Dryer (ID No. ES09) | Acrolein | 2.4 | lb/hr |
| | Arsenic | 1.48 | lb/year |
| | Benzene | 772.92 | lb/year |
| | Beryllium | 26.41 | lb/year |
| | Cadmium | 35.2 | lb/year |
| | Chlorine | 101.13 | lb/day |
| | | 27.02 | lb/hr |
| | Formaldehyde | 3.77 | lb/hr |
| | Hydrogen Chloride | 21.02 | lb/hr |
| | Manganese | 83.6 | lb/day |
| | Nickel (metal) | 16.19 | lb/day |
| | Phenol | 6.74 | lb/hr |
| | Vinyl Chloride | 38,656 | lb/year |
| Veneer Dryer (ID No. ES10) | Acrolein | 2.4 | lb/hr |
| | Arsenic | 1.48 | lb/year |
| | Benzene | 772.92 | lb/year |
| | Beryllium | 26.41 | lb/year |
| | Cadmium | 35.2 | lb/year |
| | Chlorine | 101.13 | lb/day |
| | | 27.02 | lb/hr |
| | Formaldehyde | 3.77 | lb/hr |
| | Hydrogen Chloride | 21.02 | lb/hr |
| | Manganese | 83.6 | lb/day |
| | Nickel (metal) | 16.19 | lb/day |
| | Phenol | 6.74 | lb/hr |
| | Vinyl Chloride | 38,656 | lb/year |
| Layup operations (ID No. ES13) | Formaldehyde | 2.33 | lb/hr |
| | Phenol | 28.62 | lb/hr |

Monitoring/Recordkeeping/Reporting

- b. Given the large margin of compliance as evidenced in the facility-wide modeling demonstration submitted on March 18, 2009, no monitoring, recordkeeping or reporting is required.

STATE-ENFORCEABLE ONLY

4. 15A NCAC 2Q .0711: EMISSION RATES REQUIRING A PERMIT

- a. Pursuant to 15A NCAC 2Q .0711 Emission Rates Requiring a Permit, for each of the below listed toxic air pollutants (TAPs), the Permittee has made a demonstration that facility-wide actual emissions do not exceed the Toxic Permit Emission Rates (TPERs) listed in 15A NCAC 2Q .0711. The facility shall be operated and maintained in such a manner that emissions of any listed TAPs from the facility, including fugitive emissions, will not exceed TPERs listed in 15A NCAC 2Q .0711.
- i. A permit to emit any of the below listed TAPs shall be required for this facility if actual emissions from all sources will become greater than the corresponding TPERs.
 - ii. **PRIOR** to exceeding any of these listed TPERs, the Permittee shall be responsible for obtaining a permit to emit TAPs and for demonstrating compliance with the requirements of 15A NCAC 2D.1100 "Control of Toxic Air Pollutants".
 - iii. In accordance with the approved application, the Permittee shall maintain records of operational information demonstrating that the TAP emissions do not exceed the TPERs as listed below:

| Pollutant | Carcinogens (lb/yr) | Chronic Toxicants (lb/day) | Acute Systemic Toxicants (lb/hr) | Acute Irritants (lb/hr) |
|---|------------------------|-------------------------------|-------------------------------------|----------------------------|
| Acetaldehyde | | | | 6.8 |
| Benzo(a)pyrene (Component of 83329/POMTV & 56553/7PAH) | 2.2 | | | |
| CFC-11 (Trichlorofluoromethane) | | | 140 | |
| Carbon tetrachloride | 460 | | | |
| Chlorobenzene | | 46 | | |
| Chloroform | 290 | | | |
| Chromium (VI) Soluble Chromate Compounds (Component of CRC) | | 0.013 | | |
| DEHP (Di(2-ethylhexyl)phthalate) | | 0.63 | | |
| Ethylene dichloride (1,2-dichloroethane) | 260 | | | |
| Hexachlorodibenzo-p-dioxin 1,2,3,6,7,8 | 0.0051 | | | |
| MEK (methyl ethyl ketone, 2-butanone) | | 78 | | 22.4 |
| MIBK (methyl isobutyl ketone) | | 52 | | 7.6 |
| Mercury, vapor (Component of HGC) | | 0.013 | | |
| Methyl chloroform | | 250 | | 64 |
| Methylene chloride | 1600 | | 0.39 | |
| PCB (polychlorinated biphenyls) | 5.6 | | | |
| Pentachlorophenol | | 0.063 | 0.0064 | |
| Perchloroethylene (tetrachloroethylene) | 13000 | | | |
| Styrene | | | 2.7 | |
| TCE (trichloroethylene) | 4000 | | | |
| Tetrachlorodibenzo-p-dioxin, 2,3,7,8- (Component of CLDC & 83329/POMTV) | 0.0002 | | | |
| Toluene | | 98 | | 14.4 |
| Xylene (mixed isomers) | | 57 | | 16.4 |

STATE-ENFORCEABLE ONLY

5. 2D .1806: CONTROL AND PROHIBITION OF ODOROUS EMISSIONS

- a. The Permittee shall not operate the facility without implementing management practices or installing and operating odor control equipment sufficient to prevent odorous emissions from the facility from causing or contributing to objectionable odors beyond the facility's boundary. The Permittee shall not operate the facility without implementing management practices or installing and operating odor control equipment sufficient to prevent odorous emissions from the facility from causing or contributing to objectionable odors beyond the facility's boundary.

SECTION 3 - GENERAL CONDITIONS (version 2.22.1)

This section describes terms and conditions applicable to this Title V facility.

A. **General Provisions** [NCGS 143-215 and 15A NCAC 2Q .0508(i)(16)]

1. Terms not otherwise defined in this permit shall have the meaning assigned to such terms as defined in 15A NCAC 2D and 2Q.
2. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are binding and enforceable pursuant to NCGS 143-215.114A and 143-215.114B, including assessment of civil and/or criminal penalties. Any unauthorized deviation from the conditions of this permit may constitute grounds for revocation and/or enforcement action by the DAQ.
3. This permit is not a waiver of or approval of any other Department permits that may be required for other aspects of the facility which are not addressed in this permit.
4. This permit does not relieve the Permittee from liability for harm or injury to human health or welfare, animal or plant life, or property caused by the construction or operation of this permitted facility, or from penalties therefore, nor does it allow the Permittee to cause pollution in contravention of state laws or rules, unless specifically authorized by an order from the North Carolina Environmental Management Commission.
5. Except as identified as state-only requirements in this permit, all terms and conditions contained herein shall be enforceable by the DAQ, the EPA, and citizens of the United States as defined in the Federal Clean Air Act.
6. Any stationary source of air pollution shall not be operated, maintained, or modified without the appropriate and valid permits issued by the DAQ, unless the source is exempted by rule. The DAQ may issue a permit only after it receives reasonable assurance that the installation will not cause air pollution in violation of any of the applicable requirements. A permitted installation may only be operated, maintained, constructed, expanded, or modified in a manner that is consistent with the terms of this permit.

B. **Permit Availability** [15A NCAC 2Q .0507(k) and .0508(i)(9)(B)]

The Permittee shall have available at the facility a copy of this permit and shall retain for the duration of the permit term one complete copy of the application and any information submitted in support of the application package. The permit and application shall be made available to an authorized representative of Department of Environment and Natural Resources upon request.

C. **Severability Clause** [15A NCAC 2Q .0508(i)(2)]

In the event of an administrative challenge to a final and binding permit in which a condition is held to be invalid, the provisions in this permit are severable so that all requirements contained in the permit, except those held to be invalid, shall remain valid and must be complied with.

D. **Submissions** [15A NCAC 2Q .0507(e) and 2Q .0508(i)(16)]

Except as otherwise specified herein, two copies of all documents, reports, test data, monitoring data, notifications, request for renewal, and any other information required by this permit shall be submitted to the appropriate Regional Office. Refer to the Regional Office address on the cover page of this permit. For continuous emissions monitoring systems (CEMS) reports, continuous opacity monitoring systems (COMS) reports, quality assurance (QA)/quality control (QC) reports, acid rain CEM certification reports, and NOx budget CEM certification reports, one copy shall be sent to the appropriate Regional Office and one copy shall be sent to:

Supervisor, Stationary Source Compliance
North Carolina Division of Air Quality
1641 Mail Service Center
Raleigh, NC 27699-1641

E. **Duty to Comply** [15A NCAC 2Q .0508(i)(2)]

The Permittee shall comply with all terms, conditions, requirements, limitations and restrictions set forth in this permit. Noncompliance with any permit condition except conditions identified as state-only requirements constitutes a violation of the Federal Clean Air Act. Noncompliance with any permit condition is grounds for enforcement action, for permit termination, revocation and reissuance, or modification, or for denial of a permit renewal application.

F. **Circumvention** - STATE ENFORCEABLE ONLY

The facility shall be properly operated and maintained at all times in a manner that will effect an overall reduction in air pollution. Unless otherwise specified by this permit, no emission source may be operated without the concurrent operation of its associated air pollution control device(s) and appurtenances.

G. **Permit Modifications**

1. Administrative Permit Amendments [15A NCAC 2Q .0514]

The Permittee shall submit an application for an administrative permit amendment in accordance with 15A NCAC 2Q .0514.

2. Transfer in Ownership or Operation and Application Submittal Content [15A NCAC 2Q .0524 and 2Q .0505]

The Permittee shall submit an application for an ownership change in accordance with 15A NCAC 2Q.0524 and 2Q .0505.

3. Minor Permit Modifications [15A NCAC 2Q .0515]

The Permittee shall submit an application for a minor permit modification in accordance with 15A NCAC 2Q .0515.

4. Significant Permit Modifications [15A NCAC 2Q .0516]

The Permittee shall submit an application for a significant permit modification in accordance with 15A NCAC 2Q .0516.

5. Reopening for Cause [15A NCAC 2Q .0517]

The Permittee shall submit an application for reopening for cause in accordance with 15A NCAC 2Q .0517.

H. **Changes Not Requiring Permit Modifications**

1. Reporting Requirements

Any of the following that would result in new or increased emissions from the emission source(s) listed in Section 1 must be reported to the Regional Supervisor, DAQ:

- a. changes in the information submitted in the application;
- b. changes that modify equipment or processes; or
- c. changes in the quantity or quality of materials processed.

If appropriate, modifications to the permit may then be made by the DAQ to reflect any necessary changes in the permit conditions. In no case are any new or increased emissions allowed that will cause a violation of the emission limitations specified herein.

2. Section 502(b)(10) Changes [15A NCAC 2Q .0523(a)]

- a. "Section 502(b)(10) changes" means changes that contravene an express permit term or condition. Such changes do not include changes that would violate applicable requirements or contravene federally enforceable permit terms and conditions that are monitoring (including test methods), recordkeeping, reporting, or compliance certification requirements.
- b. The Permittee may make Section 502(b)(10) changes without having the permit revised if:
 - i. the changes are not a modification under Title I of the Federal Clean Air Act;
 - ii. the changes do not cause the allowable emissions under the permit to be exceeded;
 - iii. the Permittee notifies the Director and EPA with written notification at least seven days before the change is made; and
 - iv. the Permittee shall attach the notice to the relevant permit.
- c. The written notification shall include:
 - i. a description of the change;
 - ii. the date on which the change will occur;
 - iii. any change in emissions; and
 - iv. any permit term or condition that is no longer applicable as a result of the change.
- d. Section 502(b)(10) changes shall be made in the permit the next time that the permit is revised or renewed, whichever comes first.

3. Off Permit Changes [15A NCAC 2Q .0523(b)]

The Permittee may make changes in the operation or emissions without revising the permit if:

- a. the change affects only insignificant activities and the activities remain insignificant after the change; or
- b. the change is not covered under any applicable requirement.

4. Emissions Trading [15A NCAC 2Q .0523(c)]

To the extent that emissions trading is allowed under 15A NCAC 2D, including subsequently adopted maximum

achievable control technology standards, emissions trading shall be allowed without permit revision pursuant to 15A NCAC 2Q .0523(c).

I.A. **Reporting Requirements for Excess Emissions and Permit Deviations**

[15A NCAC 2D .0535(f) and 2Q .0508(f)(2)]

“Excess Emissions” - means an emission rate that exceeds any applicable emission limitation or standard allowed by any rule in Sections .0500, .0900, .1200, or .1400 of Subchapter 2D; or by a permit condition; or that exceeds an emission limit established in a permit issued under 15A NCAC 2Q .0700. (*Note: Definitions of excess emissions under 2D .1110 and 2D .1111 shall apply where defined by rule.*)

“Deviations” - for the purposes of this condition, any action or condition not in accordance with the terms and conditions of this permit including those attributable to upset conditions as well as excess emissions as defined above lasting less than four hours.

Excess Emissions

1. If a source is required to report excess emissions under NSPS (15A NCAC 2D .0524), NESHAPS (15A NCAC 2D .1110 or .1111), or the operating permit provides for periodic (e.g., quarterly) reporting of excess emissions, reporting shall be performed as prescribed therein.
2. If the source is not subject to NSPS (15A NCAC 2D .0524), NESHAPS (15A NCAC 2D .1110 or .1111), or these rules do NOT define "excess emissions," the Permittee shall report excess emissions in accordance with 15A NCAC 2D .0535 as follows:
 - a. Pursuant to 15A NCAC 2D .0535, if excess emissions last for more than four hours resulting from a malfunction, a breakdown of process or control equipment, or any other abnormal condition, the owner or operator shall:
 - i. notify the Regional Supervisor or Director of any such occurrence by 9:00 a.m. Eastern Time of the Division's next business day of becoming aware of the occurrence and provide:
 - name and location of the facility;
 - nature and cause of the malfunction or breakdown;
 - time when the malfunction or breakdown is first observed;
 - expected duration; and
 - estimated rate of emissions;
 - ii. notify the Regional Supervisor or Director immediately when corrective measures have been accomplished; and
 - iii. submit to the Regional Supervisor or Director within 15 days a written report as described in 15A NCAC 2D .0535(f)(3).

Permit Deviations

3. Pursuant to 15A NCAC 2Q .0508(f)(2), the Permittee shall report deviations from permit requirements (terms and conditions) as follows:
 - a. Notify the Regional Supervisor or Director of all other deviations from permit requirements not covered under 15A NCAC 2D .0535 quarterly. A written report to the Regional Supervisor shall include the probable cause of such deviation and any corrective actions or preventative actions taken. The responsible official shall certify all deviations from permit requirements.

I.B. **Other Requirements under 15A NCAC 2D .0535**

The Permittee shall comply with all other applicable requirements contained in 15A NCAC 2D .0535, including 15A NCAC 2D .0535(c) as follows:

1. Any excess emissions that do not occur during start-up and shut-down shall be considered a violation of the appropriate rule unless the owner or operator of the sources demonstrates to the Director, that the excess emissions are a result of a malfunction. The Director shall consider, along with any other pertinent information, the criteria contained in 15A NCAC 2D .0535(c)(1) through (7).
2. 15A NCAC 2D .0535(g). Excess emissions during start-up and shut-down shall be considered a violation of the appropriate rule if the owner or operator cannot demonstrate that excess emissions are unavoidable.

J. **Emergency Provisions** [40 CFR 70.6(g)]

The Permittee shall be subject to the following provisions with respect to emergencies:

1. An emergency means any situation arising from sudden and reasonably unforeseeable events beyond the control of the facility, including acts of God, which situation requires immediate corrective action to restore normal operation, and

that causes the facility to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error.

2. An emergency constitutes an affirmative defense to an action brought for noncompliance with such technology-based emission limitations if the conditions specified in 3. below are met.
3. The affirmative defense of emergency shall be demonstrated through properly signed contemporaneous operating logs or other relevant evidence that include information as follows:
 - a. an emergency occurred and the Permittee can identify the cause(s) of the emergency;
 - b. the permitted facility was at the time being properly operated;
 - c. during the period of the emergency the Permittee took all reasonable steps to minimize levels of emissions that exceeded the standards or other requirements in the permit; and
 - d. the Permittee submitted notice of the emergency to the DAQ within two working days of the time when emission limitations were exceeded due to the emergency. This notice must contain a description of the emergency, steps taken to mitigate emissions, and corrective actions taken.
4. In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.
5. This provision is in addition to any emergency or upset provision contained in any applicable requirement specified elsewhere herein.

K. **Permit Renewal** [15A NCAC 2Q .0508(e) and 2Q .0513(b)]

This permit is issued for a fixed term of five years for facilities subject to Title IV requirements and for a term not to exceed five years in the case of all other facilities. This permit shall expire at the end of its term. Permit expiration terminates the facility's right to operate unless a complete renewal application is submitted at least nine months before the date of permit expiration. If the Permittee or applicant has complied with 15A NCAC 2Q .0512(b)(1), this permit shall not expire until the renewal permit has been issued or denied. All terms and conditions of this permit shall remain in effect until the renewal permit has been issued or denied.

L. **Need to Halt or Reduce Activity Not a Defense** [15A NCAC 2Q .0508(i)(4)]

It shall not be a defense for a Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

M. **Duty to Provide Information (submittal of information)** [15A NCAC 2Q .0508(i)(9)]

1. The Permittee shall furnish to the DAQ, in a timely manner, any reasonable information that the Director may request in **writing** to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit.
2. The Permittee shall furnish the DAQ copies of records required to be kept by the permit when such copies are requested by the Director. For information claimed to be confidential, the Permittee may furnish such records directly to the EPA upon request along with a claim of confidentiality.

N. **Duty to Supplement** [15A NCAC 2Q .0507(f)]

The Permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information to the DAQ. The Permittee shall also provide additional information as necessary to address any requirement that becomes applicable to the facility after the date a complete permit application was submitted but prior to the release of the draft permit.

O. **Retention of Records** [15A NCAC 2Q .0508(f) and 2Q .0508 (l)]

The Permittee shall retain records of all required monitoring data and supporting information for a period of at least five years from the date of the monitoring sample, measurement, report, or application. Supporting information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring information, and copies of all reports required by the permit. These records shall be maintained in a form suitable and readily available for expeditious inspection and review. Any records required by the conditions of this permit shall be kept on site and made available to DAQ personnel for inspection upon request.

P. **Compliance Certification** [15A NCAC 2Q .0508(n)]

The Permittee shall submit to the DAQ and the EPA (Air and EPCRA Enforcement Branch, EPA, Region 4, 61 Forsyth

Street, Atlanta, GA 30303) postmarked on or before March 1 a compliance certification (for the preceding calendar year) by a responsible official with all federally-enforceable terms and conditions in the permit, including emissions limitations, standards, or work practices. It shall be the responsibility of the current owner to submit a compliance certification for the entire year regardless of who owned the facility during the year. The compliance certification shall comply with additional requirements as may be specified under Sections 114(a)(3) or 504(b) of the Federal Clean Air Act. The compliance certification shall specify:

1. the identification of each term or condition of the permit that is the basis of the certification;
2. the compliance status (with the terms and conditions of the permit for the period covered by the certification);
3. whether compliance was continuous or intermittent; and
4. the method(s) used for determining the compliance status of the source during the certification period.

Q. **Certification by Responsible Official** [15A NCAC 2Q .0520]

A responsible official shall certify the truth, accuracy, and completeness of any application form, report, or compliance certification required by this permit. All certifications shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

R. **Permit Shield for Applicable Requirements** [15A NCAC 2Q .0512]

1. Compliance with the terms and conditions of this permit shall be deemed compliance with applicable requirements, where such applicable requirements are included and specifically identified in the permit as of the date of permit issuance.
2. A permit shield shall not alter or affect:
 - a. the power of the Commission, Secretary of the Department, or Governor under NCGS 143-215.3(a)(12), or EPA under Section 303 of the Federal Clean Air Act;
 - b. the liability of an owner or operator of a facility for any violation of applicable requirements prior to the effective date of the permit or at the time of permit issuance;
 - c. the applicable requirements under Title IV; or
 - d. the ability of the Director or the EPA under Section 114 of the Federal Clean Air Act to obtain information to determine compliance of the facility with its permit.
3. A permit shield does not apply to any change made at a facility that does not require a permit or permit revision made under 15A NCAC 2Q .0523.
4. A permit shield does not extend to minor permit modifications made under 15A NCAC 2Q .0515.

S. **Termination, Modification, and Revocation of the Permit** [15A NCAC 2Q .0519]

The Director may terminate, modify, or revoke and reissue this permit if:

1. the information contained in the application or presented in support thereof is determined to be incorrect;
2. the conditions under which the permit or permit renewal was granted have changed;
3. violations of conditions contained in the permit have occurred;
4. the EPA requests that the permit be revoked under 40 CFR 70.7(g) or 70.8(d); or
5. the Director finds that termination, modification, or revocation and reissuance of the permit is necessary to carry out the purpose of NCGS Chapter 143, Article 21B.

T. **Insignificant Activities** [15A NCAC 2Q .0503]

Because an emission source or activity is insignificant does not mean that the emission source or activity is exempted from any applicable requirement or that the owner or operator of the source is exempted from demonstrating compliance with any applicable requirement. The Permittee shall have available at the facility at all times and made available to an authorized representative upon request, documentation, including calculations, if necessary, to demonstrate that an emission source or activity is insignificant.

U. **Property Rights** [15A NCAC 2Q .0508(i)(8)]

This permit does not convey any property rights in either real or personal property or any exclusive privileges.

V. **Inspection and Entry** [15A NCAC 2Q .0508(l) and NCGS 143-215.3(a)(2)]

1. Upon presentation of credentials and other documents as may be required by law, the Permittee shall allow the DAQ, or an authorized representative, to perform the following:
 - a. enter the Permittee's premises where the permitted facility is located or emissions-related activity is conducted, or where records are kept under the conditions of the permit;

- b. have access to and copy, at reasonable times, any records that are required to be kept under the conditions of the permit;
- c. inspect at reasonable times and using reasonable safety practices any source, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
- d. sample or monitor substances or parameters, using reasonable safety practices, for the purpose of assuring compliance with the permit or applicable requirements at reasonable times.

Nothing in this condition shall limit the ability of the EPA to inspect or enter the premises of the Permittee under Section 114 or other provisions of the Federal Clean Air Act.

2. No person shall refuse entry or access to any authorized representative of the DAQ who requests entry for purposes of inspection, and who presents appropriate credentials, nor shall any person obstruct, hamper, or interfere with any such authorized representative while in the process of carrying out his official duties. Refusal of entry or access may constitute grounds for permit revocation and assessment of civil penalties.

W. **Annual Fee Payment** [15A NCAC 2Q .0508(i)(10)]

1. The Permittee shall pay all fees in accordance with 15A NCAC 2Q .0200.
2. Payment of fees may be by check or money order made payable to the N.C. Department of Environment and Natural Resources. Annual permit fee payments shall refer to the permit number.
3. If, within 30 days after being billed, the Permittee fails to pay an annual fee, the Director may initiate action to terminate the permit under 15A NCAC 2Q .0519.

X. **Annual Emission Inventory Requirements** [15A NCAC 2Q .0207]

The Permittee shall report by **June 30 of each year** the actual emissions of each air pollutant listed in 15A NCAC 2Q .0207(a) from each emission source within the facility during the previous calendar year. The report shall be in or on such form as may be established by the Director. The accuracy of the report shall be certified by a responsible official of the facility.

Y. **Confidential Information** [15A NCAC 2Q .0107 and 2Q .0508(i)(9)]

Whenever the Permittee submits information under a claim of confidentiality pursuant to 15A NCAC 2Q .0107, the Permittee may also submit a copy of all such information and claim directly to the EPA upon request. All requests for confidentiality must be in accordance with 15A NCAC 2Q .0107.

Z. **Construction and Operation Permits** [15A NCAC 2Q .0100 and .0300]

A construction and operating permit shall be obtained by the Permittee for any proposed new or modified facility or emission source which is not exempted from having a permit prior to the beginning of construction or modification, in accordance with all applicable provisions of 15A NCAC 2Q .0100 and .0300.

AA. **Standard Application Form and Required Information** [15A NCAC 2Q .0505 and .0507]

The Permittee shall submit applications and required information in accordance with the provisions of 15A NCAC 2Q .0505 and .0507.

BB. **Financial Responsibility and Compliance History** [15A NCAC 2Q .0507(d)(3)]

The DAQ may require an applicant to submit a statement of financial qualifications and/or a statement of substantial compliance history.

CC. **Refrigerant Requirements (Stratospheric Ozone and Climate Protection)** [15A NCAC 2Q .0501(e)]

1. If the Permittee has appliances or refrigeration equipment, including air conditioning equipment, which use Class I or II ozone-depleting substances such as chlorofluorocarbons and hydrochlorofluorocarbons listed as refrigerants in 40 CFR Part 82 Subpart A Appendices A and B, the Permittee shall service, repair, and maintain such equipment according to the work practices, personnel certification requirements, and certified recycling and recovery equipment specified in 40 CFR Part 82 Subpart F.
2. The Permittee shall not knowingly vent or otherwise release any Class I or II substance into the environment during the repair, servicing, maintenance, or disposal of any such device except as provided in 40 CFR Part 82 Subpart F.
3. The Permittee shall comply with all reporting and recordkeeping requirements of 40 CFR 82.166. Reports shall be submitted to the EPA or its designee as required.

DD. **Prevention of Accidental Releases - Section 112(r)** [15A NCAC 2Q .0508(h)]

If the Permittee is required to develop and register a Risk Management Plan with EPA pursuant to Section 112(r) of the Clean Air Act, then the Permittee is required to register this plan in accordance with 40 CFR Part 68.

EE. **Prevention of Accidental Releases General Duty Clause - Section 112(r)(1) -**
FEDERALLY-ENFORCEABLE ONLY

Although a risk management plan may not be required, if the Permittee produces, processes, handles, or stores any amount of a listed hazardous substance, the Permittee has a general duty to take such steps as are necessary to prevent the accidental release of such substance and to minimize the consequences of any release.

FF. **Title IV Allowances** [15A NCAC 2Q .0508(i)(1)]

This permit does not limit the number of Title IV allowances held by the Permittee, but the Permittee may not use allowances as a defense to noncompliance with any other applicable requirement. The Permittee's emissions may not exceed any allowances that the facility lawfully holds under Title IV of the Federal Clean Air Act.

GG. **Air Pollution Emergency Episode** [15A NCAC 2D .0300]

Should the Director of the DAQ declare an Air Pollution Emergency Episode, the Permittee will be required to operate in accordance with the Permittee's previously approved Emission Reduction Plan or, in the absence of an approved plan, with the appropriate requirements specified in 15A NCAC 2D .0300.

HH. **Registration of Air Pollution Sources** [15A NCAC 2D .0200]

The Director of the DAQ may require the Permittee to register a source of air pollution. If the Permittee is required to register a source of air pollution, this registration and required information will be in accordance with 15A NCAC 2D .0202(b).

II. **Ambient Air Quality Standards** [15A NCAC 2D .0501(c)]

In addition to any control or manner of operation necessary to meet emission standards specified in this permit, any source of air pollution shall be operated with such control or in such manner that the source shall not cause the ambient air quality standards in 15A NCAC 2D .0400 to be exceeded at any point beyond the premises on which the source is located. When controls more stringent than named in the applicable emission standards in this permit are required to prevent violation of the ambient air quality standards or are required to create an offset, the permit shall contain a condition requiring these controls.

JJ. **General Emissions Testing and Reporting Requirements** [15A NCAC 2Q .0508(i)(16)]

If emissions testing is required by this permit or the DAQ or if the Permittee submits emissions testing to the DAQ in support of a permit application or to demonstrate compliance, the Permittee shall perform such testing in accordance with 15A NCAC 2D .2600 and follow the procedures outlined below:

1. The Permittee shall submit a completed Protocol Submittal Form to the DAQ Regional Supervisor at least 45 days prior to the scheduled test date. A copy of the Protocol Submittal Form may be obtained from the Regional Supervisor.
2. The Permittee shall notify the Regional Supervisor of the specific test dates at least 15 days prior to testing in order to afford the DAQ the opportunity to have an observer on-site during the sampling program.
3. During all sampling periods, the Permittee shall operate the emission source(s) under maximum normal operating conditions or alternative operating conditions as deemed appropriate by the Regional Supervisor or his delegate.
4. The Permittee shall submit **two** copies of the test report to the DAQ. The test report shall contain at a minimum the following information:
 - a. a description of the training and air testing experience of the person directing the test;
 - b. a certification of the test results by sampling team leader and facility representative;
 - c. a summary of emissions results and text detailing the objectives of the testing program, the applicable state and federal regulations, and conclusions about the testing and compliance status of the emission source(s);
 - d. a detailed description of the tested emission source(s) and sampling location(s) process flow diagrams, engineering drawings, and sampling location schematics should be included as necessary;
 - e. all field, analytical, and calibration data necessary to verify that the testing was performed as specified in the applicable test methods;
 - f. example calculations for at least one test run using equations in the applicable test methods and all test results including intermediate parameter calculations; and
 - g. documentation of facility operating conditions during all testing periods and an explanation relating these operating conditions to maximum normal operation. If necessary, provide historical process data to verify

maximum normal operation.

5. The testing requirement(s) shall be considered satisfied only upon written approval of the test results by the DAQ.
6. The DAQ will review emission test results with respect exclusively to the specified testing objectives as proposed by the Permittee and approved by the DAQ.

KK. Reopening for Cause [15A NCAC 2Q .0517]

1. A permit shall be reopened and revised under the following circumstances:
 - a. additional applicable requirements become applicable to a facility with remaining permit term of three or more years;
 - b. additional requirements (including excess emission requirements) become applicable to a source covered by Title IV;
 - c. the Director or EPA finds that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit; or
 - d. the Director or EPA determines that the permit must be revised or revoked to assure compliance with the applicable requirements.
2. Any permit reopening shall be completed or a revised permit issued within 18 months after the applicable requirement is promulgated. No reopening is required if the effective date of the requirement is after the expiration of the permit term unless the term of the permit was extended pursuant to 15A NCAC 2Q .0513(c).
3. Except for the state-enforceable only portion of the permit, the procedures set out in 15A NCAC 2Q .0507, .0521, or .0522 shall be followed to reissue the permit. If the State-enforceable only portion of the permit is reopened, the procedures in 15A NCAC 2Q .0300 shall be followed. The proceedings shall affect only those parts of the permit for which cause to reopen exists.
4. The Director shall notify the Permittee at least 60 days in advance of the date that the permit is to be reopened, except in cases of imminent threat to public health or safety the notification period may be less than 60 days.
5. Within 90 days, or 180 days if the EPA extends the response period, after receiving notification from the EPA that a permit needs to be terminated, modified, or revoked and reissued, the Director shall send to the EPA a proposed determination of termination, modification, or revocation and reissuance, as appropriate.

LL. Reporting Requirements for Non-Operating Equipment [15A NCAC 2Q .0508(i)(16)]

The Permittee shall maintain a record of operation for permitted equipment noting whenever the equipment is taken from and placed into operation. During operation the monitoring recordkeeping and reporting requirements as prescribed by the permit shall be implemented within the monitoring period.

MM. Fugitive Dust Control Requirement [15A NCAC 2D .0540] - STATE ENFORCEABLE ONLY

As required by 15A NCAC 2D .0540 "Particulates from Fugitive Dust Emission Sources," the Permittee shall not cause or allow fugitive dust emissions to cause or contribute to substantive complaints or excess visible emissions beyond the property boundary. If substantive complaints or excessive fugitive dust emissions from the facility are observed beyond the property boundaries for six minutes in any one hour (using Reference Method 22 in 40 CFR, Appendix A), the owner or operator may be required to submit a fugitive dust plan as described in 2D .0540(f).

"Fugitive dust emissions" means particulate matter from process operations that does not pass through a process stack or vent and that is generated within plant property boundaries from activities such as: unloading and loading areas, process areas stockpiles, stock pile working, plant parking lots, and plant roads (including access roads and haul roads).

- NN.
1. For modifications made pursuant to 15A NCAC 2Q .0501(c)(2), the Permittee shall file a Title V Air Quality Permit Application for the air emission source(s) and associated air pollution control device(s) on or before 12 months after commencing operation.
 2. For modifications made pursuant to 15A NCAC 2Q .0501(d)(2), the Permittee shall not begin operation of the air emission source(s) and associated air pollution control device(s) until a Title V Air Quality Permit Application is filed and a construction and operation permit following the procedures of Section .0500 (except for Rule .0504 of this Section) is obtained.
 3. For modifications made pursuant to 502(b)(10), in accordance with 15A NCAC 2Q .0523(a)(1)(C), the Permittee shall notify the Director and EPA (EPA - Air Planning Branch, 61 Forsyth St., Atlanta, GA 30303) in writing at least seven days before the change is made. The written notification shall include:
 - a. a description of the change at the facility;
 - b. the date on which the change will occur;

- c. any change in emissions; and
- d. any permit term or condition that is no longer applicable as a result of the change.

In addition to this notification requirement, with the next significant modification or Air Quality Permit renewal, the Permittee shall submit a page "E5" of the application forms signed by the responsible official verifying that the application for the 502(b)(10) change/modification, is true, accurate, and complete. Further note that modifications made pursuant to 502(b)(10) do not relieve the Permittee from satisfying preconstruction requirements.

ATTACHMENT**List of Acronyms**

| | |
|------------------------|--|
| AOS | Alternate Operating Scenario |
| BACT | Best Available Control Technology |
| Btu | British thermal unit |
| CEM | Continuous Emission Monitor |
| CFR | Code of Federal Regulations |
| CAA | Clean Air Act |
| DAQ | Division of Air Quality |
| DENR | Department of Environment and Natural Resources |
| EMC | Environmental Management Commission |
| EPA | Environmental Protection Agency |
| FR | Federal Register |
| GACT | Generally Available Control Technology |
| HAP | Hazardous Air Pollutant |
| MACT | Maximum Achievable Control Technology |
| NCAC | North Carolina Administrative Code |
| NCGS | North Carolina General Statutes |
| NESHAPS | National Emission Standards for Hazardous Air Pollutants |
| NO_x | Nitrogen Oxides |
| NSPS | New Source Performance Standard |
| OAH | Office of Administrative Hearings |
| PM | Particulate Matter |
| PM₁₀ | Particulate Matter with Nominal Aerodynamic Diameter of 10 Micrometers or Less |
| POS | Primary Operating Scenario |
| PSD | Prevention of Significant Deterioration |
| SIC | Standard Industrial Classification |
| SIP | State Implementation Plan |
| SO₂ | Sulfur Dioxide |
| tpy | Tons Per Year |
| VOC | Volatile Organic Compound |