

???, 2006

DRAFT

Mr. Bill Sale
Vice President of Manufacturing Systems
Broyhill Furniture Industries, Inc., Miller Hill Complex
One Broyhill Park
Lenoir, NC 28633

Dear Mr. Sale:

SUBJECT: Air Quality Permit No. 02151T23
Facility ID: 1400022
Broyhill Furniture Industries, Inc., Miller Hill Complex
Lenoir
Caldwell County
Fee Class: Title V

In accordance with your completed request for a Renewal of a Title V Permit received March 4, 2005, we are forwarding herewith Air Quality Permit No. 02151T23 to Broyhill Furniture Industries, Inc., Miller Hill Complex, Complex Street, Lenoir, North Carolina authorizing the operation, as outlined in Part I, and the construction, as outlined in Part II, of the emission source(s) and associated air pollution control device(s) specified herein. Additionally, any emissions activities determined from your Air Quality Permit Application as being insignificant per 15A North Carolina Administrative Code 2Q .0503 have been listed for informational purposes as an "ATTACHMENT." Please note the requirements for the annual compliance certification are contained in General Condition P in Section 3 of Part I.

As the designated responsible official it is your responsibility to review, understand, and abide by all of the terms and conditions of the attached permit. It is also your responsibility to ensure that any person who operates any emission source and associated air pollution control device subject to any term or condition of the attached permit reviews, understands, and abides by the condition(s) of the attached permit that are applicable to that particular emission source.

If any parts, requirements, or limitations contained in this Air Quality Permit are unacceptable to you, you have the right to request a formal adjudicatory hearing within 30 days following receipt of this permit, identifying the specific issues to be contested. This hearing request must be in the form of a written petition, conforming to NCGS (North Carolina General Statutes) 150B-23, and filed with **both** the

Mr. Bill Sale
???, 2006

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Office of Administrative Hearings, 6714 Mail Service Center, Raleigh, North Carolina 27699-6714 and the Division of Air Quality, Permitting Section, 1641 Mail Service Center, Raleigh, North Carolina 27699-1641. The form for requesting a formal adjudicatory hearing may be obtained upon request from the Office of Administrative Hearings. Unless a request for a hearing is made pursuant to NCGS 150B-23, this Air Quality Permit shall be final and binding.

You may request modification of your Air Quality Permit through informal means pursuant to NCGS 150B-22. This request must be submitted in **writing** to the Director and must identify the specific provisions or issues for which the modification is sought. Please note that this Air Quality Permit will become final and binding regardless of a request for informal modification unless a request for a hearing is also made under NCGS 150B-23.

The construction of new air pollution emission source(s) and associated air pollution control device(s), or modifications to the emission source(s) and air pollution control device(s) described in this permit must be covered under an Air Quality Permit issued by the Division of Air Quality prior to construction. Failure to do so is a violation of GS 143-215.108 and may subject the Permittee to civil or criminal penalties as described in GS 143-215.114A and 143-215.114B.

This Air Quality Permit shall be effective from **???, 2006** until **???, 2011**, is nontransferable to future owners and operators, and shall be subject to the conditions and limitations as specified therein.

The modifications to this permit are outlined in the following attachment.

Should you have any questions concerning this matter, please contact Wallace Pitts at (919) 715-1060.

Sincerely yours,

Laura S. Butler, P.E.
Chief

Enclosure

c: Gregg Worley, EPA Region 4 with review
Asheville Regional Office
Central Files

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The following table describes the modifications to Permit 02151T22 and incorporated into Permit 02151T23.

Old Page	New Page	Section	Description of Change(s)
1	1	~	Updated permit number and dates
All	All		Updated all conditions with most recent conditions for shell.
10	10	2.1 C.1.b	Replaced ID No. ES-26.1 with individual emission sources; ES-26a, 26b, 26c, 26-TD1, 26-WD1, 26-SD2, 26-VW1
10	10	2.1 C.1.c	Added noncompliance statement if records are not kept.
11	11	2.1 C.2.c	Replaced ID No. ES-26.2 with individual emission sources; ES-26d and ES-26e.
11	11	2.1 C.2.d	Added noncompliance statement if records are not kept.
12	12	2.1 C.3.d	Deleted requirement to determine normal; already done.
12	12	2.1 C.3.e	Added noncompliance statement if records are not kept.
13	13	2.1 D.1.b	Changed frequency of inspection from weekly to monthly.
13	13	2.1 D.1.c	Added noncompliance statement if records are not kept.
14	14	2.1 D 2.d-i	Deleted visible emission monitoring, recordkeeping and reporting for consistency with the Virginia Street Complex and the Harper facility permit conditions for similar emission sources. The dry filters are an integral part of the spray booth, and they are inspected.
15	14	2.1 D 3.c	Added noncompliance statement if records are not kept.
15	14	2.1 D 3.d	Changed reporting frequency from quarterly to semi-annually for PSD avoidance.
15	15	2.1 D 4.c	Added noncompliance statement if records are not kept.
15	15	2.1 D 4.d	Changed reporting frequency from quarterly to semi-annually for PSD avoidance.
15	15	2.1 E	Deleted lumber kilns for sources with no applicable requirements. They are subject to MACT Subpart DDDD.
20	20	2.2 C	Added requirement for facility to demonstrate compliance with NC air Toxics by 10/01/2008 (compliance date for MACT Subpart DDDD).
20	20	2.3	Added condition for emission sources subject to MACT Subpart DDDD.
20-28	21-28	3	Updated general conditions
30-32	~	Part II	Deleted Part II

Attachment: Insignificant Activities

Emission Source Description	Insignificant Regulation
Particleboard Plant	
Two natural gas-fired thermal oil heaters, located at the Particleboard Plant (4 million Btu per hour heat input, each; ID Nos. IES-23 and IES-24)	15A NCAC 2Q .0503(8)
Two wash-off tanks used to wash glue rollers (ID No. I-WO)	15A NCAC 2Q .0503(8)
Broyhill Central Warehouse	
One oil/water separator (ID No. I-OWS-Central)	15A NCAC 2Q .0503(8)
One battery recharging station (ID No. I-BRS)	15A NCAC 2Q .0503(8)
Board Labeling (ID No. IES-28)	15A NCAC 2Q .0508(8)
Wall Systems Warehouse	
One foam-making machine (ID No. I-FMM)	15A NCAC 2Q .0503(8)
Lenoir Chair Plant No. 1	
One No. 2 fuel oil/natural gas-fired thermal heater (0.8 million Btu per hour heat input; ID No. IES-12)	15A NCAC 2Q .0503(8)
One No. 2 fuel oil/natural gas-fired boiler (1.0 million Btu per hour heat input; ID No. IES-1)	15A NCAC 2Q .0503(8)
One No. 2 fuel oil/natural gas-fired thermal heater (0.8 million Btu per hour heat input; ID No. IES-2)	15A NCAC 2Q .0503(8)
Pacemaker Plant	
One No. 2 fuel oil/natural gas-fired thermal oil heater (0.8 million Btu per hour heat input, each; ID No. IES-11)	15A NCAC 2Q .0503(8)
One oil/water separator (ID No. I-OWS)	15A NCAC 2Q .0503(8)

State of North Carolina,
 Department of Environment,
 and Natural Resources
 Division of Air Quality



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AIR QUALITY PERMIT

Permit No.	Replaces Permit No.(s)	Effective Date	Expiration Date
02151T23	02151T22	???, 2006	???, 2011

Until such time as this permit expires or is modified or revoked, the below named Permittee is authorized to operate, as outlined in Part I, "Air Quality Federal Title V and State Operation Permit," and to construct, as outlined in Part II, "Air Quality State Construction Permit," the emission source(s) and associated air pollution control device(s) specified herein, in accordance with the terms, conditions, and limitations within this permit. This permit is issued under the provisions of Article 21B of Chapter 143, General Statutes of North Carolina as amended, and Title 15A North Carolina Administrative Codes (15A NCAC), Subchapters 2D and 2Q, and other applicable Laws.

Pursuant to Title 15A NCAC, Subchapter 2Q, the Permittee shall not construct, operate, or modify any emission source(s) or air pollution control device(s) without having first submitted a complete Air Quality Permit Application to the permitting authority and received an Air Quality Permit, except as provided in this permit.

Permittee: Broyhill Furniture Industries, Inc., Miller Hill Complex
Facility ID: 1400022

Facility Site Location: Complex Street
City, County, State, Zip: Lenoir, Caldwell County, NC, 28645
Mailing Address: One Broyhill Park
City, State, Zip: Lenoir, NC 28633

Application Number: 1400022.05A
Complete Application Date: March 4, 2005
Renewal Application Due Date: ???, 2010

Primary SIC Code: 2511
Division of Air Quality,
Regional Office Address: Asheville Regional Office
 2090 U.S. 70 Highway
 Swannanoa, North Carolina, 28778

Permit issued this the ??, day of ??, 2006.

Laura S. Butler, P.E., Chief, Air Permits Section
 By Authority of the Environmental Management Commission

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- 2.2- Multiple Emission Source(s) Specific Limitations and Conditions (Including specific requirements, testing, monitoring, recordkeeping, and reporting requirements)
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SECTION 3: GENERAL PERMIT CONDITIONS

ATTACHMENT

List of Acronyms

PART II - This Permit does not contain a PART II

PART I

The Division of Air Quality (DAQ), the United States Environmental Protection Agency (EPA), and citizens as defined under the Federal Clean Air Act have the authority to enforce the terms, conditions, and limitations contained in Part I of this permit unless otherwise specified.

Under Title 15A NCAC 2Q, the operation of emission source(s) and associated air pollution control device(s) and appurtenances listed in Part I of this permit is based on plans, specifications, operating parameters, and other information as submitted in the Air Quality Permit Application.

SECTION 1 - PERMITTED EMISSION SOURCE(S) AND ASSOCIATED AIR POLLUTION CONTROL DEVICE(S) AND APPURTENANCES

The following table contains a summary of all permitted emission sources and associated air pollution control devices and appurtenances:

Emission Source ID No.	Emission Source Description	Control Device ID No.	Control Device Description
Lenoir Chair Plant No. 1			
ES-3	Woodworking operations	CD-1, CD-2, and CD-9 CD-3 through CD-8 and CD-56	Two cyclones (66.5 inches in diameter each) in parallel with one bagfilter (7045 square feet of filter area) Seven bagfilters (4614, 4614, 1607, 3255, 3825, 3825, and 7555 square feet of filter area)
ES-4 (MACT)	<u>Wood furniture finishing operations including:</u> -five dip/wash-off tanks (Nos. T4-1 through T4-5) -ten dry filter-type spray booths (Nos. S4-1 through S4-6 and S4-8 through S4-11) -one uncontrolled spray booth (No. S4-12) -one baffle-type spray booth (No. S4-13) -one printing/embossing line (No. P-2)	NA	NA
ES-5 (MACT)	Gluing operations	NA	NA
ES-6 (MACT)	Two natural gas-fired washcoat and sealer ovens	NA	NA
Pacemaker Plant			

Emission Source ID No.	Emission Source Description	Control Device ID No.	Control Device Description
ES-7	One No. 2 fuel oil/natural gas-fired boiler (20.7 million Btu per hour heat input)	NA	NA
ES-8	One No. 2 fuel oil/natural gas-fired boiler (14.5 million Btu per hour heat input)	CD-10	One multicyclone (25 nine-inch diameter tubes)
ES-10	One No. 2 fuel oil/natural gas-fired boiler (13.8 million Btu per hour heat input)	NA	NA
ES-13	Woodworking operations	<p>CD-11, CD-54, CD-55, and CD-17</p> <p>CD-50, CD-13, CD-14, and CD-18</p> <p>CD-15, CD-16, CD-19 through CD-22, CD-53, and CD-58</p> <p>CD-23 and CD-24</p>	<p>Three cyclones (80, 104, and 72 inches in diameter) in series with one bagfilter (3825, square feet of filter area)</p> <p>Two cyclones (80 and 48 inches in diameter) in series with one cyclone (160 inches in diameter) in series with one bagfilter (3255 square feet of filter area)</p> <p>Eight bagfilters (1530, 3825, 10014, 10014, 10014, 10014, and 10014 square feet of filter area)</p> <p>One transfer cyclone (128 inches in diameter) in series with one bagfilter (1912 square feet of filter area) installed on the Pacemaker Plant dust silo feeding woodwaste to a fuel-storage silo (ID No. WD-1) for separately permitted facility (Trigen Biopower)</p>
ES-14 (MACT)	<p><u>Wood furniture finishing operations including:</u></p> <p>-ten dry filter-type spray booths (Nos. S14-1 through S14-3 and S14-5 through S14-11)</p> <p>-one baffle-type spray booth (No. S14-4)</p> <p>-nine dip/wash-off tanks (Nos. T14-1 through T14-9)</p> <p>-seven above ground storage tanks (AST-8 through AST-14*)</p>	NA	NA
ES-15 (MACT)	<p><u>One off-line furniture finishing operation and one sample color operation including:</u></p> <p>-four spray booths (Nos. S15-21, S15-22, S15-24, and S15-25)</p>	NA	NA

Emission Source ID No.	Emission Source Description	Control Device ID No.	Control Device Description
ES-16 (MACT)	Gluing operations	NA	NA
ES-17 (MACT)	One natural gas-fired finishing oven (0.5 million Btu per hour heat capacity)	NA	NA
ES-29 (MACT)	One off-line wood furniture drawer finishing spray booth (Nos. S29-26)	NA	NA
Wall Systems Plant			
ES-18	Woodworking operations	CD-25 through CD-27 CD-28 and CD-29 CD-52	Three cyclones (152 inches in diameter each) Two bagfilters (3825 and 3255 square feet of filter area) One bagfilter (7555 square feet of filter area)
ES-19 (MACT)	<u>Wood furniture finishing operations including:</u> -ten dry filter-type spray booths (Nos. S19-12 through S19-14, S19-16 through S19-20, S19-27, and S19-28) -one baffle-type spray booth (No. S19-15) -one uncontrolled spray booth (No. S19-23) -five dip/wash-off tanks (Nos. T19-10 through T19-14) -four above ground storage tanks (Nos. AST-20 through AST-23*) -one printing/embossing line (No. P-1)	NA	NA
ES-20 (MACT)	Gluing operations	NA	NA
ES-21 (MACT)	Four natural gas-fired finishing ovens (0.5 million Btu per hour heat capacity, each)	NA	NA
Broyhill Central Lumber Yard			
*ES-22 and *ES-22A (MACT)	Lumber drying operations	NA	NA
Particleboard Plant			

Emission Source ID No.	Emission Source Description	Control Device ID No.	Control Device Description
ES-26	<u>One particle board manufacturing and woodworking operation including the following:</u>		
ES-26a	-one storage bin transfer system with transfer cyclone (60 inches in diameter), an air classifier, and core hammer mill transfer system with transfer cyclone (72 inches in diameter); and general dust collection	CD-33	One bagfilter (5869 square feet of filter area)
ES-26b	-one primary screen and surface hammer mill transfer system with transfer cyclone (120 inches in diameter)	CD-37	One bagfilter (3825 square feet of filter area)
ES-26c	-A-frame wood storage building bin, truck dump conveyors, one mat reject collection system with transfer cyclone (58 inches in diameter); one mat former with transfer cyclone (72 inches in diameter); one mat saw with transfer cyclone (72 inches in diameter); one wood dust relay system	CD-42	One bagfilter (5869 square feet of filter area)
ES-26d (MACT)	-one natural gas-fired surface dryer (2 million Btu per hour heat input) with transfer cyclone (120 inches in diameter)	CD-40	One bagfilter (5869 square feet of filter area)
ES-26e (MACT)	-one natural gas-fired core dryer (2 million Btu per hour heat input) with transfer cyclone (120 inches in diameter)	CD-41	One bagfilter (5869 square feet of filter area)
ES-26-TD1	-one truck dump	CD-30	One bagfilter (3825 square feet of filter area)
ES-26-WD1	-one wood dust relay collection system from the machining area	CD-44	One bagfilter (4614 square feet of filter area)
ES-26-SD2	-one sawing and sanding department	CD-45, CD-46, and CD-47	Three bagfilters (3825 square feet of filter area, each)
ES-26-VW1	-one vinyl wrap department	CD-48 and CD-57	Two bagfilters (3255 and 3825 square feet of filter area)
ES-27 (MACT)	-gluing and pressing operations:	NA	NA

*Sources with no applicable requirements

SECTION 2 - SPECIFIC LIMITATIONS AND CONDITIONS

2.1- Emission Source(s) and Control Device(s) Specific Limitations and Conditions

The emission source(s) and associated air pollution control device(s) and appurtenances listed below are subject to the following specific terms, conditions, and limitations, including the testing, monitoring, recordkeeping, and reporting requirements as specified herein:

A. Pacemaker Plant

Three No. 2 fuel oil/natural gas-fired boilers (ID Nos. ES-7, ES-8, and ES-10) and associated multicyclone (ID No. CD-10) installed on ES-8

The following provides a summary of limits and/or standards for the emission source(s) described above.

Regulated Pollutant	Limits/Standards	Applicable Regulation
Particulate matter	0.35 pounds per million Btu heat input	15A NCAC 2D .0503
Sulfur dioxide	2.3 pounds per million Btu heat input	15A NCAC 2D .0516
Visible emissions	40 percent opacity (ID Nos. ES-7 and ES-10) 20 percent opacity (ID No. ES-8)	15A NCAC 2D .0521

1. 15A NCAC 2D .0503: PARTICULATES FROM FUEL BURNING INDIRECT HEAT EXCHANGERS

- a. Emissions of particulate matter from the combustion of No. 2 fuel oil or natural gas that are discharged from these sources into the atmosphere shall not exceed 0.35 pounds per million Btu heat input. [15A NCAC 2D .0503]

Testing [15A NCAC 2D .0501(c)(3)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ found in Section 3. If the results of this test are above the limit given in Section 2.1 A.1.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0503.

Monitoring/Recordkeeping/Reporting [15A NCAC 2Q .0508(f)]

- c. No monitoring/recordkeeping/reporting is required for particulate matter emissions from the firing of No. 2 fuel oil or natural gas in these sources.

2. 15A NCAC 2D .0516: SULFUR DIOXIDE EMISSIONS FROM COMBUSTION SOURCES

- a. Emissions of sulfur dioxide from these sources shall not exceed 2.3 pounds per million Btu heat input. Sulfur dioxide formed by the combustion of sulfur in fuels, wastes, ores, and other substances shall be included when determining compliance with this standard. [15A NCAC 2D .0516]

Testing [15A NCAC 2D .0501(c)(4)]

- b. If emissions testing is required, the testing shall be performed in accordance with 15A NCAC 2D .0501(c)(4) and General Condition JJ found in Section 3. If the results of this test are above the limit given in Section 2.1 A.2.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0516.

Monitoring/Recordkeeping/Reporting [15A NCAC 2Q .0508(f)]

- c. No monitoring/recordkeeping/reporting is required for sulfur dioxide emissions from the firing of No. 2 fuel oil or natural gas in these sources.

3. 15A NCAC 2D .0521: CONTROL OF VISIBLE EMISSIONS

- a. Visible emissions from sources (**ID Nos. ES-7 and ES-10**) shall not be more than 40 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 40 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 90 percent opacity. [15A NCAC 2D .0521 (c)]
- b. Visible emissions from source (**ID No. ES-8**) shall not be more than 20 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 20 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 87 percent opacity. [15A NCAC 2D .0521 (d)]

Testing [15A NCAC 2D .0501(c)(8)]

- c. If emissions testing is required, the testing shall be performed in accordance with 15A NCAC 2D .0501(c)(8) and General Condition JJ found in Section 3. If the results of this test are above a limit given in Section 2.1 A.3.a-b above, the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0521.

Monitoring/Recordkeeping/Reporting [15A NCAC 2Q .0508(f)]

- d. No monitoring/recordkeeping/reporting is required for visible emissions from the firing of No. 2 fuel oil or natural gas in these sources.

B. Pacemaker Plant

-one natural gas-fired finishing oven (ID No. ES-17)

Lenoir Chair Plant No. 1

-two natural gas-fired washcoat and sealer ovens (ID No. ES-6)

Wall Systems Plant

-four natural gas-fired finishing ovens (ID No. ES-21)

Particleboard Plant

-One natural gas-fired surface dryer (ID No. ES-26d) and associated transfer cyclone and bagfilter (ID No. CD-40)

-One natural gas-fired core dryer (ID No. ES-26e) and associated transfer cyclone and bagfilter (ID No. CD-41)

The following provides a summary of limits and/or standards for the emission source(s) described above.

Regulated Pollutant	Limits/Standards	Applicable Regulation
Particulate matter	For natural gas-fired drying ovens (ID Nos. ES-6, ES-17, and ES-21) See Section 2.1 D	15A NCAC 2D .0512
Particulate matter	For particleboard manufacturing operation (ID No. ES-26.2) See Section 2.1 C	15A NCAC 2D .0515
Sulfur dioxide	2.3 pound per million Btu heat input	15A NCAC 2D .0516
Visible emissions	For natural gas-fired drying ovens (ID Nos. ES-6, ES-17, and ES-21) See Section 2.1 D For particleboard manufacturing operation (ID No. ES-26.2) See Section 2.1 C	15A NCAC 2D .0521

1. 15A NCAC 2D .0516: SULFUR DIOXIDE EMISSIONS FROM COMBUSTION SOURCES

- a. Emissions of sulfur dioxide from these sources shall not exceed 2.3 pounds per million Btu heat input. Sulfur dioxide formed by the combustion of sulfur in fuels, wastes, ores, and other substances shall be included when determining compliance with this standard. [15A NCAC 2D .0516]

Testing [15A NCAC 2D .0501(c)(4)]

- b. If emissions testing is required, the testing shall be performed in accordance with 15A NCAC 2D .0501(c)(4) and General Condition JJ found in Section 3. If the results of this test are above the limit given in Section 2.1 B.1.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0516.

Monitoring/Recordkeeping/Reporting [15A NCAC 2Q .0508(f)]

- c. No monitoring/recordkeeping/reporting is required for sulfur dioxide emissions from the firing of natural gas in these sources.

C. Lenoir Chair Plant No. 1

One woodworking operation (ID No. ES-3) and associated cyclones (ID Nos. CD-1 and CD-2) and bagfilters (ID Nos. CD-3 through CD-9 and CD-56)

Pacemaker Plant

One woodworking operation (ID No. ES-13) and associated cyclones (ID Nos. CD-11, CD-13, CD-14, CD-23, CD-50, CD-54, and CD-55) and bagfilters (ID Nos. CD-15 through CD-22, CD-24, CD-53, and CD-58)

Wall Systems Plant

One woodworking operation (ID No. ES-18) and associated cyclones (ID Nos. CD-25, CD-26, and CD-27) and bagfilters (ID Nos. CD-28, CD-29, and CD-52)

Particleboard Plant

One particleboard manufacturing and woodworking operation (ID No. ES-26) including:

- One storage bin transfer system with transfer cyclone, an air classifier, and core hammer mill transfer system with transfer cyclone; and general dust collection (ID No. ES-26a) and bagfilter (ID No. CD-33);
- One primary screen and surface hammermill transfer system with transfer cyclone (ID No. ES-26b) and bagfilter (ID No. CD-37);
- A-frame wood storage building bin, truck dump conveyors, one mat reject collection system with transfer cyclone, one mat former with transfer cyclone, one mat saw with transfer cyclone, one wood dust relay system (ID No. ES-26c) and bagfilter (ID No. CD-42);
- One truck dump (ID No. ES-26-TD1) and bagfilter (ID No. CD-30);
- One wood dust relay collection system from the machining area (ID No. ES-26-WD1) and bagfilter (ID No. CD-44);
- One sawing and sanding department (ID No. ES-26-SD2) and three bagfilters (ID Nos. CD-45, CD-46, and CD-47);
- One vinyl wrap department (ID No. ES-26-VW1) and bagfilters (ID Nos. CD-48 and CD-57)
- One natural gas-fired surface dryer (ID No. ES-26d) with transfer cyclone and bagfilter (ID No. CD-40);
- One natural gas-fired core dryer (ID No. ES-26e) with transfer cyclone and bagfilter (ID No. CD-41)

The following provides a summary of limits and/or standards for the emission source(s) described above.

Regulated Pollutant	Limits/Standards	Applicable Regulation
Particulate matter	Adequate ductwork and properly designed collectors	15A NCAC 2D .0512

Regulated Pollutant	Limits/Standards	Applicable Regulation
Particulate matter	For particleboard manufacturing operation (ID No. ES-26.2) $E = 4.10P^{0.67}$ Where E=allowable emission rate in pounds per hour P=process weight in tons per hour	15A NCAC 2D .0515
Visible emissions	20 percent opacity (ID Nos. ES-3 and ES-26) 40 percent opacity (ID Nos. ES-13 and ES-18)	15A NCAC 2D .0521

1. 15A NCAC 2D .0512: PARTICULATES FROM MISCELLANEOUS WOOD PRODUCTS FINISHING PLANTS

- a. The Permittee shall not cause, allow, or permit particulate matter caused by the working, sanding, or finishing of wood to be discharged from any stack, vent, or building into the atmosphere without providing, as a minimum for its collection, adequate duct work and properly designed collectors. In no case shall the ambient air quality standards be exceeded beyond the property line.

Monitoring [15A NCAC 2Q .0508(f)]

- b. Particulate matter emissions from the woodworking operations (**ID No. ES-3, ES-13, ES-18, ES-26a, ES-26b, ES-26c, ES-26-TD1, ES-26-WD1, ES-26-SD2, and ES-26-VW1**), shall be controlled by 12 cyclones (**ID Nos. CD-1, CD-2, CD-11, CD-13, CD-14, CD-23, CD-50, CD-54, CD-55, CD-25, CD-26, and CD-27**) and 34 bagfilters (**ID Nos. CD-3 through CD-9, CD-56, CD-15 through CD-22, CD-24, CD-53, CD-58, CD-28, CD-29, CD-52, CD-30, CD-33, CD-37, CD-42, CD 44 through CD-48, and CD-57**). To assure compliance, the Permittee shall perform inspections and maintenance as recommended by the manufacturer, if any. As a minimum, the inspection and maintenance program shall include:
 - i. monthly external inspection of the ductwork, cyclones, and bagfilters noting the structural integrity; and
 - ii. annual internal inspection of the bagfilters noting the structural integrity and the condition of the filters.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0512 if the ductwork, cyclones, and bagfilters are not inspected and maintained.

Recordkeeping [15A NCAC 2Q .0508(f)]

- c. The results of inspection and maintenance for the bagfilters and cyclones shall be maintained in a logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the following:
 - i. the date and time of each recorded action;
 - ii. the results of each inspection; and
 - iii. the results of maintenance performed on any control device.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0512 if these records are not maintained.

Reporting [15A NCAC 2Q .0508 (f)]

- d. The Permittee shall submit the results of any maintenance performed on the control devices within 30 days of a written request by the DAQ.
- e. The Permittee shall submit a summary report of monitoring and recordkeeping activities by January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.

2. 15A NCAC 2D .0515: PARTICULATES FROM MISCELLANEOUS INDUSTRIAL PROCESSES

- a. Emissions of particulate matter from this source shall not exceed an allowable emission rate as calculated by the following equation: [15A NCAC 2D .0515(a)]

$$E = 4.10 \times P^{0.67} \quad \text{Where } E = \text{allowable emission rate in pounds per hour} \\ P = \text{process weight in tons per hour}$$

Liquid and gaseous fuels and combustion air are not considered as part of the process weight.

Testing [15A NCAC 2D .0501(c)(3)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1B. 2. a. above, the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0515.

Monitoring/Recordkeeping/Reporting [15A NCAC 2Q .0508(f)]

- c. Particulate matter emissions from the particleboard manufacturing drying operations (**ID Nos. ES-26d and ES-26e**) shall be controlled by two bagfilters (**ID Nos. CD-40 and CD-41**). To assure compliance, the Permittee shall perform inspections and maintenance as recommended by the manufacturer. In addition to the manufacturer's inspection and maintenance recommendations, or if there is no manufacturer's inspection and maintenance recommendations, as a minimum, the inspection and maintenance requirement shall include the following:

- i. a monthly visual inspection of the system ductwork and material collection unit for leaks; and
- ii. an annual (for each 12 month period following the initial inspection) internal inspection of the bagfilter's structural integrity.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0515 if the ductwork and bagfilters are not inspected and maintained.

- d. The results of inspection and maintenance shall be maintained in a logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the following:

- i. the date and time of each recorded action;
- ii. the results of each inspection;
- iii. the results of any maintenance performed on the bagfilters; and
- iv. any variance from manufacturer's recommendations, if any, and corrections made.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0515 if the ductwork, cyclones, and bagfilters are not inspected and maintained.

3. 15A NCAC 2D .0521: CONTROL OF VISIBLE EMISSIONS

- a. Visible emissions from the woodworking operations (**ID Nos. ES-3 and ES-26**) shall not be more than 20 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 20 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 87 percent opacity. [15A NCAC 2D .0521(d)]
- b. Visible emissions from the woodworking operations (**ID Nos. ES-13 and ES-18**) shall not be more than 40 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 40 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 90 percent opacity. [15A NCAC 2D .0521(c)]

Testing [15A NCAC 2D .0501(c)(8)]

- c. If emissions testing is required, the testing shall be performed in accordance with 15A NCAC 2D .0501(c)(8) and General Condition JJ found in Section 3. If the results of this test are above a limit given in Section 2.1 C.3.a-b above, the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0521.

Monitoring [15A NCAC 2Q .0508(f)]

- d. To assure compliance, once a week the Permittee shall observe the emission points of the source (**ID Nos. ES-3 ES-13, ES-18, and ES-26**) for any visible emissions above normal. If visible emissions from this source are observed to be above normal, the Permittee shall either: (a) be deemed to be in noncompliance with 15A NCAC 2D .0521 or (b) demonstrate that the percent opacity from the emission points of the emission source in accordance with 15A NCAC 2D .0501(c)(8) is below the limits given in Section 2.1 C.2.a-b above. If the demonstration in (b) above cannot be made, the Permittee shall be deemed to be in noncompliance with 15A NCAC 2D .0521.

Recordkeeping [15A NCAC 2Q .0508(f)]

- e. The results of the monitoring shall be maintained in a logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the following:
- i. the date and time of each recorded action;
 - ii. the results of each observation and/or test noting those sources with emissions that were observed to be in noncompliance along with any corrective actions taken to reduce visible emissions; and
 - iii. the results of any corrective actions performed.
- The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0521 if these records are not maintained.

Reporting [15A NCAC 2Q .0508(f)]

- f. The Permittee shall submit a summary report of the observations by January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.

D. Lenoir Chair Plant No. 1

Wood furniture finishing operation (ID No. ES-4) including:

- five dip/wash-off tanks (Nos. T4-1 through T4-5)
- ten dry filter-type spray booths (Nos. S4-1 through S4-6 and S4-8 through S4-11)
- one uncontrolled spray booth (No. S4-12)
- one baffle-type spray booth (No. S4-13)
- one printing/embossing line (No. P-2)

Gluing operations (ID No. ES-5)

Two natural gas-fired washcoat and sealer ovens (ID No. ES-6)

Pacemaker Plant

Wood furniture finishing operation (ID No. ES-14) including:

- ten dry filter-type spray booths (Nos. S14-1 through S14-3 and S14-5 through S14-11)
- one baffle-type spray booth (No. S14-4)
- nine dip/wash-off tanks (Nos. T14-1 through T14-9)

One off-line furniture finishing operation and one sample color operation consisting of four spray booths (Nos. S15-21, S15-22, S15-24, and S15-25; ID No. ES-15)

Gluing operations (ID No. ES-16)

One natural gas-fired finishing oven (ID No. ES-17)

One off-line wood furniture drawer finishing spray booth (No. S29-26; ID No. ES-29)

Wall Systems Plant

Wood furniture finishing operation (ID No. ES-19) including:

- ten dry filter-type spray booths (Nos. S19-12 through S19-14, S19-16 through S19-20, S19-27, and S19-28)
- one baffle-type spray booth (No. S19-15)
- one uncontrolled spray booth (No. S19-23)
- five dip/wash-off tanks (Nos. T19-10 through T19-14)

Gluing operations (ID No. ES-20)

Four natural gas-fired finishing ovens (ID No. ES-21)

The following table provides a summary of limits and standards for the emission source(s) described above.

Regulated Pollutant	Limits/Standards	Applicable Regulation
Particulate matter	Adequate ductwork and properly designed collectors	15A NCAC 2D .0512
Hazardous air pollutants	See Section 2.2 A	15A NCAC 2D .1111
Visible emissions	20 percent opacity (ID Nos. ES-14, ES-15, ES-29, and ES-19) 40 percent opacity (ID No. ES-4)	15A NCAC 2D .0521
Volatile organic compounds	Less than 40 tons per year (ID Nos. ES-15 (includes S15-21, S15-22, S15-24, and S15-25))	15A NCAC 2Q .0317 (PSD Avoidance)
Volatile organic compounds	Less than 40 tons per year (ID No. ES-29 (includes S29-26))	15A NCAC 2Q .0317 (PSD Avoidance)

1. 15A NCAC 2D .0512: PARTICULATES FROM MISCELLANEOUS WOOD PRODUCTS FINISHING PLANTS

- a. The Permittee shall not cause, allow, or permit particulate matter caused by the working, sanding, or finishing of wood to be discharged from any stack, vent, or building into the atmosphere without providing, as a minimum for its collection, adequate duct work and properly designed collectors. In no case shall the ambient air quality standards be exceeded beyond the property line.

Monitoring [15A NCAC 2Q .0508(f)]

- b. Particulate matter emissions from the spray booths (**Nos. S4-1 through S4-6, S4-8 through S4-13, S14-1 through S14-11, S29-26, S15-21, S15-22, S15-24, S15-25, S19-12 through S19-20, S19-23, S19-27, and S19-28**) shall be controlled by adequate ductwork and properly designed collectors. To assure compliance, the Permittee shall perform inspections and maintenance. As a minimum, the inspection and maintenance program shall include:

- i. monthly inspection of the spray booths' dry/baffle type filters noting the condition; and
- ii. annual inspection of the associated ductwork noting structural integrity.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0512 if the filters and ductwork are not inspected and maintained.

Recordkeeping [15A NCAC 2Q .0508(f)]

- c. The results of inspection and maintenance for the spray booths shall be maintained in a logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the following:

- i. the date and time of each recorded action;
- ii. the results of each inspection; and
- iii. the results of maintenance performed on any filters.

The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0512 if these records are not maintained.

Reporting [15A NCAC 2Q .0508(f)]

- d. The Permittee shall submit the results of any maintenance performed on the filters or ductwork within 30 days of a written request by the DAQ.
- e. The Permittee shall submit a summary report of monitoring and recordkeeping activities by January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.

2. 15A NCAC 2D .0521: CONTROL OF VISIBLE EMISSIONS

- a. Visible emissions from the furniture finishing operation including the spray booths (**Nos. S14-1 through S14-11, S29-26, S15-21, S15-22, S15-24, S15-25, S19-12 through S19-20, S19-23, S19-27, and S19-28**) and natural gas fired ovens (**ID Nos. ES-17 and ES-21**), shall not be more than 20 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 20 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 87 percent opacity. [15A NCAC 2D .0521(d)]
- b. Visible emissions from the furniture finishing operation including the spray booths (**Nos. S4-1 through S4-6 and S4-8 through S4-13**) and natural gas fired dryers (**ID No. ES-6**) shall not be more than 40 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 40 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 90 percent opacity. [15A NCAC 2D .0521(c)]

Testing [15A NCAC 2D .0501(c)(8)]

- c. If emissions testing is required, the testing shall be performed in accordance with 15A NCAC 2D .0501(c)(8) and General Condition JJ found in Section 3. If the results of this test are above a limit given in Section 2.1 D.2.a-b above, the Permittee shall be deemed in noncompliance with 15A NCAC 2D .0521.

Monitoring/Recordkeeping/Reporting [15A NCAC 2Q .0508(c)(8)]

- d. No monitoring/recordkeeping/reporting is required for visible emissions from the emission points of the sources (**ID Nos. S4-1 through S4-6, S4-8 through S4-13, S14-1 through S14-11, S29-26, S15-21, S15-22, S15-24, S15-25, S19-12 through S19-20, S19-23, S19-27, and S19-28**).
- e. No monitoring/recordkeeping/reporting is required for visible emissions from the firing of natural gas in the dryers (**ID No. ES-6**) and the ovens (**ID Nos. ES-17, and ES-21**).

3. 15A NCAC 2Q .0317: AVOIDANCE CONDITIONS for 15A NCAC 2D. 0530: PREVENTION OF SIGNIFICANT DETERIORATION

- a. In order to avoid applicability of this regulation, the off-line wood furniture finishing operation and sample color operation (**ID No. ES-15**) shall discharge into the atmosphere less than 40 tons of VOCs per consecutive 12-month period. [15A NCAC 2D .0530]

Monitoring/Recordkeeping [15A NCAC 2Q .0508(f)]

- b. Calculations of VOC emissions from the finishing operation per month shall be made at the end of each month. VOC emissions shall be determined by multiplying the total amount of each type of VOC-containing material consumed during the month by the VOC content of the material. The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0530 if the amounts of VOC containing materials are not monitored and recorded.
- c. Calculations and the total amount of VOC emissions from the finishing operation shall be recorded monthly in a logbook (written or electronic format). The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0530 if these records are not kept or the VOC emissions exceed the limit in 2.1 D.3.a.

Reporting [15A NCAC 2Q .0508(f)]

- d. The Permittee shall submit a semi-annual summary report, acceptable to the Regional Air Quality Supervisor, of monitoring and recordkeeping activities postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December, and July 30 of each calendar year for the preceding six-month period between January and June. The report shall contain the following:
 - i. The monthly VOC emissions for the previous 17 months. The emissions must be calculated for each of the 12-month periods over the previous 17 months.

4. 15A NCAC 2Q .0317: AVOIDANCE CONDITIONS for 15A NCAC 2D. 0530: PREVENTION OF SIGNIFICANT DETERIORATION

- a. In order to avoid applicability of this regulation, the off-line wood furniture drawer finishing spray booth (**ID No. ES-29**) shall discharge into the atmosphere less than 40 tons of VOCs per consecutive 12-month

period. [15A NCAC 2D .0530]

Monitoring/Recordkeeping [15A NCAC 2Q .0508(f)]

- b. Calculations of VOC emissions from the finishing operation per month shall be made at the end of each month. VOC emissions shall be determined by multiplying the total amount of each type of VOC-containing material consumed during the month by the VOC content of the material. The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0530 if the amounts of VOC containing materials are not monitored and recorded.
- c. Calculations and the total amount of VOC emissions from the finishing operation shall be recorded monthly in a logbook (written or electronic format). The Permittee shall be deemed in noncompliance with 15A NCAC 2D .0530 if these records are not kept or the VOC emissions exceed the limit in Section 2.1 D.4.a.

Reporting [15A NCAC 2Q .0508(f)]

- d. The Permittee shall submit a semi-annual summary report, acceptable to the Regional Air Quality Supervisor, of monitoring and recordkeeping activities postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December, and July 30 of each calendar year for the preceding six-month period between January and June. The report shall contain the following:
 - i. The monthly VOC emissions for the previous 17 months. The emissions must be calculated for each of the 12-month periods over the previous 17 months.

E. Sources with no applicable requirements including:

Eleven above ground storage tanks (ID Nos. AST-8 through AST-14 and AST-20 through AST-23)

The following table provides a summary of limits and standards for the emission source(s) described above.

Regulated Pollutant	Limits/Standards	Applicable Regulation
None	No applicable standards	None

2.2- Multiple Emission Source(s) Specific Limitations and Conditions

A. Affected Source - All facilities subject to 40 CFR Part 63 Subpart JJ: NATIONAL EMISSIONS STANDARD FOR WOOD FURNITURE MANUFACTURING OPERATIONS

Lenoir Chair Plant No. 1

Wood furniture finishing operation (ID No. ES-4) including:

- five dip/wash-off tanks (Nos. T4-1 through T4-5)**
- ten dry filter-type spray booths (Nos. S4-1 through S4-6 and S4-8 through S4-11)**
- one uncontrolled spray booth (No. S4-12)**
- one baffle-type spray booth (No. S4-13)**
- one printing/embossing line (No. P-2)**

Gluing operations (ID No. ES-5)

Two natural gas-fired washcoat and sealer ovens (ID No. ES-6)

Pacemaker Plant

Wood furniture finishing operation (ID No. ES-14) including:

- ten dry filter-type spray booths (Nos. S14-1 through S14-3 and S14-5 through S14-11)**
- one baffle-type spray booth (No. S14-4)**
- nine dip/wash-off tanks (Nos. T14-1 through T14-9)**

One off-line furniture finishing operation and one sample color operation consisting of four spray booths (Nos. S15-21, S15-22, S15-24, and S15-25; ID No. ES-15)

Gluing operations (ID No. ES-16)

One natural gas-fired finishing oven (ID No. ES-17)

One off-line wood furniture drawer finishing spray booth (No. S29-26; ID No. ES-29)

Wall Systems Plant

Wood furniture finishing operation (ID No. ES-19) including:

- ten dry filter-type spray booths (Nos. S19-12 through S19-14, S19-16 through S19-20, S19-27, and S19-28)
 - one baffle-type spray booth (No. S19-15)
 - one uncontrolled spray booth (No. S19-23)
 - five dip/wash-off tanks (Nos. T19-10 through T19-14)
 - one printing/embossing line (No. P-1)
- Gluing operations (ID No. ES-20)**
- Four natural gas-fired finishing ovens (ID No. ES-21)**

APPLICABILITY

1. The wood furniture manufacturing operations (**ID Nos. ES-4, ES-14, and ES-19**) shall comply with all requirements of 15A NCAC 2D .1111 "Maximum Achievable Control Technology" and 40 CFR Part 63 Subpart JJ "National Emission Standards for Wood Furniture Manufacturing Operations." [40 CFR 63.800]

DEFINITIONS AND NOMENCLATURE

2. For the purpose of this permit condition, the definitions and nomenclature contained in 40 CFR 63.801 shall apply.

REGULATED POLLUTANTS

3. Volatile Hazardous Air Pollutants (VHAPs), Volatile Organic Compounds (VOCs), and Organic HAP solvent as defined in 40 CFR 63.801.

GENERAL PROVISIONS

4. The Permittee shall comply with the requirements of 40 CFR Part 63 Subpart A "General Provisions," according to the applicability of Subpart A to such sources, as identified in Table 1 of 40 CFR Part 63 Subpart JJ.

WORK PRACTICE STANDARDS

5. The Permittee shall adhere to the work practice standards as specified by 40 CFR 63.803.
 - a. **Recordkeeping Requirements** - The Permittee shall prepare, maintain, and follow a written work practice implementation plan in accordance with 40 CFR § 63.806(e) that defines environmentally desirable work practices for each wood furniture manufacturing operation and addresses each of the work practice standards specified in items (i) through (xi), below:
 - i. Operator training - in accordance with 40 CFR 63.803(b),
 - ii. Inspection and maintenance plan - in accordance with 40 CFR 63.803(c),
 - iii. Cleaning and wash-off solvent accounting system - in accordance with 40 CFR 63.803(d),
 - iv. Chemical composition of cleaning and wash-off solvents - in accordance with 40 CFR 63.803(e),
 - v. Spray booth cleaning - in accordance with 40 CFR 63.803(f),
 - vi. Storage requirements - in accordance with 40 CFR 63.803(g),
 - vii. Application equipment requirements - in accordance with 40 CFR 63.803(h),
 - viii. Line cleaning - in accordance with 40 CFR 63.803(i),
 - ix. Gun cleaning - in accordance with 40 CFR 63.803(j),
 - x. Wash-off operations - in accordance with 40 CFR 63.803(k), and
 - xi. Formulation assessment plan - in accordance with 40 CFR 63.803(l).
 - b. **Reporting Requirements** - The Permittee shall submit the compliance status report to the Regional Supervisor in accordance with 40 CFR 63.804(f)(8) and 63.807(b). The Permittee shall submit semiannual reports to the Regional Supervisor in accordance with 40 CFR 63.804(g)(8) and 63.807(c). The Permittee shall follow the reporting requirements in 40 CFR 63.807(e) as required and 40 CFR 63.807(a) following the applicability criteria in 40 CFR 63.800(d).

FINISHING OPERATIONS

6. Per 40 CFR 63.804(a)(4), the Permittee has chosen to use both the **compliant coatings** and the **facility**

averaging compliance options for the finishing operations (**ID Nos. S4-1 through S4-6, S4-8 through S4-13, S14-1 through S14-11, S29-26, S19-12 through S19-20, S19-23, S19-27, S19-28, and S15-21, S15-22, S15-24, and S15-25**). Recordkeeping Requirement Compliance with each of these options is considered a separate **ALTERNATIVE COMPLIANCE SCENARIO** and the Permittee, prior to using a known non-compliant coating, i.e., knowingly switching from the use of compliant coatings to facility averaging as a compliance scenario, shall record in a logbook (written or electronic format) the scenario under which it is operating.

- a. **Emission Limits** - The Permittee shall either:
- i. comply with all provisions of 40 CFR 63.802(a)(1) and 63.804(a)(2) as applicable to the finishing operations (**ID Nos. S4-1 through S4-6, S4-8 through S4-13, S14-1 through S14-11, S29-26, S19-12 through S19-20, S19-23, S19-27, S19-28, and S15-21, S15-22, S15-24, and S15-25**). All thinners, stains, washcoats, sealers, topcoats, basecoats, and enamels used at the facility shall meet the emission limitations as detailed in the following table:

Emission Source	Regulated material	Emission Limitation
(ID Nos. S4-1 through S4-6, S4-8 through S4-13, S14-1 through S14-11, S29-26, S19-12 through S19-20, S19-23, S19-27, S19-28, and S15-21, S15-22, S15-24, and S15-25)	Thinners	10% by weight HAP
(ID Nos. S4-1 through S4-6, S4-8 through S4-13, S14-1 through S14-11, S29-26, S19-12 through S19-20, S19-23, S19-27, S19-28, and S15-21, S15-22, S15-24, and S15-25)	stains, washcoats, sealers, topcoats, basecoats, and enamels	1.0 lb VHAP/lb (or kg VHAP/kg) solids, as applied
(ID Nos. S4-1 through S4-6, S4-8 through S4-13, S14-1 through S14-11, S29-26, S19-12 through S19-20, S19-23, S19-27, S19-28, and S15-21, S15-22, S15-24, and S15-25)	washcoat, basecoat, or enamel formulated on-site	coatings - 1.0 lb VHAP/lb (or kg VHAP/kg) solids thinners - 3.0% by weight VHAP

OR

- ii. comply with all provisions of 40 CFR 63.802(a)(1) and 63.804(a)(1) as applicable to the finishing operations (**ID Nos. S4-1 through S4-6, S4-8 through S4-13, S14-1 through S14-11, S29-26, S19-12 through S19-20, S19-23, S19-27, S19-28, and S15-21, S15-22, S15-24, and S15-25**). The weighted average VHAP content across all coatings, as applied, shall not exceed 1.0 lb VHAP per lb solids (1.0 kg VHAP per kg solids).
- b. **Compliance Procedures and Monitoring Requirements** - The Permittee shall either:
- i. demonstrate that only compliant thinners are used and that all stains, washcoats, sealers, topcoats, basecoats, and enamels are compliant, as applied, in accordance with 40 CFR 63.804(g)(2) for noncontinuous coaters and 40 CFR 63.804(g)(3) for continuous coaters, if applicable.

OR

- ii. demonstrate that the monthly average VHAP content for all finishing materials used at the facility is no greater than 1.0 lb VHAP per lb solids (1.0 kg VHAP per kg solids), as applied, in accordance with 40 CFR 63.804(g)(1).

- c. **Performance Test Method** - EPA Method 311 [40 CFR Part 63 Appendix A] shall be used to determine the VHAP content of liquid coatings in accordance with 40 CFR 63.805(a).
- d. **Recordkeeping Requirements** - The Permittee shall keep records in accordance with 40 CFR 63.806(a) following the applicability criteria in 40 CFR 63.800(d), 63.806(b)(1) and (b)(2), 63.806(h), 63.806(i), and 63.806(j) and **either**:
 - i. 63.804(g)(2-3) and 63.806(d) when complying with condition 2.2 A.6.a.i above, **OR**
 - ii. 63.804(g)(1), 63.806(c), when complying with condition 2.2 A.6.a.ii above.
- e. **Reporting Requirements** - The Permittee shall submit the compliance status report to the Regional Supervisor in accordance with 40 CFR 63.807(b) and **either**: 40 CFR 63.804(f)(2), when complying with condition 2.2 A.6.a.i above, **OR** 40 CFR 63.804(f)(1), when complying with condition 2.2 A.6.a.ii above. The Permittee shall submit semiannual reports to the Regional Supervisor in accordance with 40 CFR 63.807(c) and **either**: 63.804(g)(2), when complying with condition 2.2 A. 6.a.i. above, **OR** 63.804(g)(1), when complying with condition 2.2 A. 6.a.ii. above. The Permittee shall follow the reporting requirements in 40 CFR 63.807(a) following the applicability criteria in 40 CFR 63.800(d).

CLEANING OPERATIONS

- 7. a. **Emission Limits** - The Permittee shall comply with the limits of 40 CFR 63.802(a)(3) applicable to the strippable spray booth operations (**ID Nos. S4-1 through S4-6, S4-8 through S4-13, S14-1 through S14-11, S29-26, S19-12 through S19-20, S19-23, S19-27, S19-28, and S15-21, S15-22, S15-24, and S15-25**) as detailed in the following table:

Emission Source	Regulated material	Emission Limitation
(ID Nos. S4-1 through S4-6, S4-8 through S4-13, S14-1 through S14-11, S29-26, S19-12 through S19-20, S19-23, S19-27, S19-28, and S15-21, S15-22, S15-24, and S15-25)	strippable spray booth coatings	0.8 lb VOC per lb (or kg VHAP/kg solids, as applied)

- b. **Compliance Procedures and Monitoring Requirements** - The Permittee shall demonstrate that only compliant strippable spray booth coatings are used in accordance with 40 CFR 63.804(g)(7).
- c. Performance Test Method - EPA Method 311 [40 CFR Part 63 Appendix A] shall be used to determine the VHAP content of liquid coatings in accordance with 40 CFR 63.805(a).
- d. **Recordkeeping Requirements** - The Permittee shall keep records in accordance with 40 CFR 63.806(a) following the applicability criteria in 40 CFR 63.800(d), 63.806(b)(1) and (b)(3), 63.806(h), 63.806(i), and 63.806(j).
- e. **Reporting Requirements** - The Permittee shall submit the compliance status report to the Regional Supervisor in accordance with 40 CFR 63.804(f)(7) and 63.807(b). The Permittee shall submit semiannual reports to the Regional Supervisor in accordance with 40 CFR 63.804(g)(7) and 63.807(c). The Permittee shall follow the reporting requirements in 40 CFR 63.807(a) following the applicability criteria in 40 CFR 63.800(d).

CONTACT ADHESIVE OPERATIONS

- 8. a. **Emission Limits** - The Permittee shall comply with all provisions of 40 CFR 63.802(a)(2) and 63.804(b-c) as applicable to the contact adhesive operations (**ID Nos. ES-5, ES-16, and ES-20**) as detailed in the following table:

Emission Source	Regulated material	Emission Limitation
ES-5, ES-16, and ES-20	foam contact adhesives used in products which meet flammability requirements per California Technical Bulletin 116, 117, or 133, the Business and Institutional Furniture Manufacturers Association's (BIFMA's) X5.7, UFAC flammability testing, or any similar requirements from local, State, or Federal fire regulatory agencies	1.8 kg VHAP per kg solids (1.8 lb VHAP per lb solids), as applied
ES-5, ES-16, and ES-20	all other contact adhesives	1.0 kg VHAP per kg solids (1.0 lb VHAP per lb solids), as applied

- b. **Compliance Procedures and Monitoring Requirements** - When emission source (ID Nos. ES-5, ES-16, and ES-20) is using foam and other contact adhesives, the Permittee shall demonstrate that only compliant adhesives are used in accordance with 40 CFR 63.804(g)(5).
- c. **Performance Test Method** - EPA Method 311 [40 CFR Part 63 Appendix A] shall be used to determine the VHAP content of liquid coatings in foam and other contact adhesives in accordance with 40 CFR 63.805(a).
- d. **Recordkeeping Requirements** - When foam and other contact adhesives are used, the Permittee shall keep records in accordance with 40 CFR 63.806(a) following the applicability criteria in 40 CFR 63.800(d), 63.806(b)(1) and (b)(2), 63.806(h), 63.806(i), and 63.806(j).
- e. **Reporting Requirements** - When foam and other adhesives are used, the Permittee shall submit the compliance status report to the Regional Supervisor in accordance with 40 CFR 63.804(f)(5) and 63.807(b). When foam and other contact adhesives are used, the Permittee shall submit semiannual reports to the Regional Supervisor in accordance with 40 CFR 63.804(g)(5) and 63.807(c). When foam and other contact adhesives are used, the Permittee shall follow the reporting requirements in 40 CFR 63.807(a) following the applicability criteria in 40 CFR 63.800(d).

STATE ONLY REQUIREMENT

B. 15A NCAC 2D .1806: CONTROL AND PROHIBITION OF ODOROUS EMISSIONS

All emission sources

The following table provides a summary of limits and standards for the emission source(s) describe above:

Regulated Pollutant	Limits/Standards	Applicable Regulation
Odors	Odorous emissions must be controlled	15A NCAC 2D .1806

1. 15A NCAC 2D .1806: CONTROL AND PROHIBITION OF ODOROUS EMISSIONS

- a. The Permittee shall not operate the facility without implementing management practices or installing and operating odor control equipment sufficient to prevent odorous emissions from the facility from causing or contributing to objectionable odors beyond the facility's boundary.

STATE ONLY REQUIREMENT

C. 15A NCAC 2Q .0705: EXISTING FACILITIES AND SIC CALLS for TOXIC AIR POLLUTANT EMISSIONS LIMITATION REQUIREMENT

- a. As of 10/01/2008 a demonstration must be made that the emissions of toxic air pollutants on a facility-wide basis (excluding those sources exempt under 15A NCAC 2Q .0702 "Exemptions") that each of the toxic air pollutants (TAPs) emitted from all sources at the facility are either below its respective toxic permit emission rates (TPER) listed in 15A NCAC 2Q .0711 - "Emission Rates Requiring a Permit" or the TAPs are in compliance with 15A NCAC 2D .1100 "Control of Toxic Air Pollutants" as described elsewhere in this permit.
- b. The facility shall be operated and maintained in such a manner that any new, existing or increased actual emissions of any TAP listed in 15A NCAC 2Q .0711 or in this permit from all sources at the facility (excluding those sources exempt under 15A NCAC 2Q .0702 "Exemptions"), including fugitive emissions and emission sources not otherwise required to have a permit, will not exceed its respective TPER listed in 15A NCAC 2Q .0711 without first obtaining an air permit to construct or operate.
- c. PRIOR to exceeding any of the TPERs listed in 15A NCAC 2Q .0711, the Permittee shall be responsible for obtaining an air permit to emit TAPs and for demonstrating compliance with the requirements of 15A NCAC 2D .1100 "Control of Toxic Air Pollutants".
- d. The Permittee shall maintain at the facility records of operational information sufficient for demonstrating to the Division of Air Quality staff that actual TAPs are less than the rate listed in 15A NCAC 2Q .0711.

2.3- Multiple Emission Sources

A. Affected Source - All facilities subject to 40 CFR Part 63 Subpart DDDD: National Emission Standards for Hazardous Air Pollutant: "Plywood and Composite Wood Products"

- Non-Contact Adhesive Gluing Operations, ES-5, ES-16, ES-20
- Lumber Drying Operations, ES-22 and ES-22A
- Particleboard Plant Wood Drying Operation, ES-26d and ES-26e
- Particleboard Plant Gluing and Pressing Operation, ES-27

The following table provides a summary of limits and standards for the emission source(s) described above:

Regulated Pollutant	Limits/Standards	Applicable Regulation
Hazardous air pollutants (HAPs)		15A NCAC 2D .1111 40 CFR Part 63, Subpart DDDD

1. 15A NCAC 2D .1111, 40 CFR Part 63, Subpart DDDD: National Emission Standards for Hazardous Air Pollutants: Plywood and Composite Wood Products;

- a. Permittee shall comply with all applicable requirements of 15A NCAC 2D .1111 "Maximum Achievable Control Technology" and 40 CFR Part 63, Subpart DDDD "National Emission Standards for Hazardous Air Pollutant: "Plywood and Composite Wood Products" [40 CFR, §63.2230]

SECTION 3 - GENERAL CONDITIONS

This section describes terms and conditions applicable to this Title V facility. All references to the “permit” in this section apply only to Part I of the permit.

A. **General Provisions** [NCGS 143-215 and 15A NCAC 2Q .0508(aa)]

1. Terms not otherwise defined in this permit shall have the meaning assigned to such terms as defined in 15A NCAC 2D and 2Q.
2. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are binding and enforceable pursuant to NCGS 143-215.114A and 143-215.114B, including assessment of civil and/or criminal penalties. Any unauthorized deviation from the conditions of this permit may constitute grounds for revocation and/or enforcement action by the DAQ.
3. This permit is not a waiver of or approval of any other Department permits that may be required for other aspects of the facility which are not addressed in this permit.
4. This permit does not relieve the Permittee from liability for harm or injury to human health or welfare, animal or plant life, or property caused by the construction or operation of this permitted facility, or from penalties therefore, nor does it allow the Permittee to cause pollution in contravention of state laws or rules, unless specifically authorized by an order from the North Carolina Environmental Management Commission.
5. Except as identified as state-only requirements in this permit, all terms and conditions contained herein shall be enforceable by the DAQ, the EPA, and citizens of the United States as defined in the Federal Clean Air Act.
6. Any stationary source of air pollution shall not be operated, maintained, or modified without the appropriate and valid permits issued by the DAQ, unless the source is exempted by rule. The DAQ may issue a permit only after it receives reasonable assurance that the installation will not cause air pollution in violation of any of the applicable requirements. A permitted installation may only be operated, maintained, constructed, expanded, or modified in a manner that is consistent with the terms of this permit.

B. **Permit Availability** [15A NCAC 2Q .0507(k) and .0508(aa)]

The Permittee shall have available at the facility a copy of this permit and shall retain for the duration of the permit term one complete copy of the application and any information submitted in support of the application package. The permit and application shall be made available to an authorized representative of Department of Environment and Natural Resources upon request.

C. **Severability Clause** [15A NCAC 2Q .0508(i)]

In the event of an administrative challenge to a final and binding permit in which a condition is held to be invalid, the provisions in this permit are severable so that all requirements contained in the permit, except those held to be invalid, shall remain valid and must be complied with.

D. **Submissions** [15A NCAC 2Q .0507(c)]

Except as otherwise specified herein, two copies of all documents, reports, test data, monitoring data, notifications, request for renewal, and any other information required by this permit shall be submitted to the appropriate Regional Office. Refer to the Regional Office address on the cover page of this permit. For continuous emissions monitoring systems (CEMS) reports, continuous opacity monitoring systems (COMS) reports, quality assurance (QA)/quality control (QC) reports, acid rain CEM certification reports, and NOx budget CEM certification reports, one copy shall be sent to the appropriate Regional Office and one copy shall be sent to:

Supervisor, Stationary Source Compliance
North Carolina Division of Air Quality
1641 Mail Service Center
Raleigh, NC 27699-1641

E. **Duty to Comply** [15A NCAC 2Q .0508(j)]

The Permittee shall comply with all terms, conditions, requirements, limitations and restrictions set forth in this permit. Noncompliance with any permit condition except conditions identified as state-only requirements constitutes a violation of the Federal Clean Air Act. Noncompliance with any permit condition is grounds for enforcement action, for permit termination, revocation and reissuance, or modification, or for denial of a permit renewal application.

F. **Circumvention** - STATE ENFORCEABLE ONLY

The facility shall be properly operated and maintained at all times in a manner that will effect an overall reduction in air pollution. Unless otherwise specified by this permit, no emission source may be operated without the concurrent operation of its associated air pollution control device(s) and appurtenances.

G. **Permit Modifications**

1. Administrative Permit Amendments [15A NCAC 2Q .0514]

The Permittee shall submit an application for an administrative permit amendment in accordance with 15A NCAC 2Q .0514.

2. Transfer in Ownership or Operation and Application Submittal Content [15A NCAC 2Q .0524 and 2Q .0505]

The Permittee shall submit an application for an ownership change in accordance with 15A NCAC 2Q.0524 and 2Q .0505.

3. Minor Permit Modifications [15A NCAC 2Q .0515]

The Permittee shall submit an application for a minor permit modification in accordance with 15A NCAC 2Q .0515.

4. Significant Permit Modifications [15A NCAC 2Q .0516]

The Permittee shall submit an application for a significant permit modification in accordance with 15A NCAC 2Q .0516.

5. Reopening for Cause [15A NCAC 2Q .0517]

The Permittee shall submit an application for reopening for cause in accordance with 15A NCAC 2Q .0517.

H. **Changes Not Requiring Permit Modifications**

1. Section 502(b)(10) Changes [15A NCAC 2Q .0523(a)]

a. "Section 502(b)(10) changes" means changes that contravene an express permit term or condition. Such changes do not include changes that would violate applicable requirements or contravene federally enforceable permit terms and conditions that are monitoring (including test methods), recordkeeping, reporting, or compliance certification requirements.

b. The Permittee may make Section 502(b)(10) changes without having the permit revised if:

i. the changes are not a modification under Title I of the Federal Clean Air Act;

ii. the changes do not cause the allowable emissions under the permit to be exceeded;

iii. the Permittee notifies the Director and EPA with written notification at least seven days before the change is made; and

iv. the Permittee shall attach the notice to the relevant permit.

c. The written notification shall include:

i. a description of the change;

ii. the date on which the change will occur;

iii. any change in emissions; and

iv. any permit term or condition that is no longer applicable as a result of the change.

d. Section 502(b)(10) changes shall be made in the permit the next time that the permit is revised or renewed, whichever comes first.

2. Off Permit Changes [15A NCAC 2Q .0523(b)]

The Permittee may make changes in the operation or emissions without revising the permit if:

a. the change affects only insignificant activities and the activities remain insignificant after the change; or

b. the change is not covered under any applicable requirement.

3. Emissions Trading [15A NCAC 2Q .0523(c)]

To the extent that emissions trading is allowed under 15A NCAC 2D, including subsequently adopted maximum achievable control technology standards, emissions trading shall be allowed without permit

revision pursuant to 15A NCAC 2Q .0523(c).

I.A. Reporting Requirements for Excess Emissions and Permit Deviations

[15A NCAC 2D .0535(f) and 2Q .0508(f)(2)]

“Excess Emissions” - means an emission rate that exceeds any applicable emission limitation or standard allowed by any rule in Sections .0500, .0900, .1200, or .1400 of Subchapter 2D; or by a permit condition; or that exceeds an emission limit established in a permit issued under 15A NCAC 2Q .0700. *(Note: Definitions of excess emissions under 2D .1110 and 2D .1111 shall apply where defined by rule.)*

“Deviations” - for the purposes of this condition, any action or condition not in accordance with the terms and conditions of this permit including those attributable to upset conditions as well as excess emissions as defined above lasting less than four hours.

Excess Emissions

1. If a source is required to report excess emissions under NSPS (15A NCAC 2D .0524), NESHAPS (15A NCAC 2D .1110 or .1111), or the operating permit provides for periodic (e.g., quarterly) reporting of excess emissions, reporting shall be performed as prescribed therein.
2. If the source is not subject to NSPS (15A NCAC 2D .0524), NESHAPS (15A NCAC 2D .1110 or .1111), or these rules do NOT define "excess emissions," the Permittee shall report excess emissions in accordance with 15A NCAC 2D .0535 as follows:
 - a. Pursuant to 15A NCAC 2D .0535, if excess emissions last for more than four hours resulting from a malfunction, a breakdown of process or control equipment, or any other abnormal condition, the owner or operator shall:
 - i. notify the Regional Supervisor or Director of any such occurrence by 9:00 a.m. Eastern Time of the Division's next business day of becoming aware of the occurrence and provide:
 - name and location of the facility;
 - nature and cause of the malfunction or breakdown;
 - time when the malfunction or breakdown is first observed;
 - expected duration; and
 - estimated rate of emissions;
 - ii. notify the Regional Supervisor or Director immediately when corrective measures have been accomplished; and
 - iii. submit to the Regional Supervisor or Director within 15 days a written report as described in 15A NCAC 2D .0535(f)(3).

Permit Deviations

3. Pursuant to 15A NCAC 2Q .0508(f)(2), the Permittee shall report deviations from permit requirements (terms and conditions) as follows:
 - a. Notify the Regional Supervisor or Director of all other deviations from permit requirements not covered under 15A NCAC 2D .0535 on the next business day after becoming aware of the deviation. A written report shall be submitted within two business days to the Regional Supervisor and shall include the probable cause of such deviation and any corrective actions or preventative actions taken. All reports of deviations from permit requirements shall be certified by a responsible official.

I.B. Other Requirements under 15A NCAC 2D .0535

The Permittee shall comply with all other applicable requirements contained in 15A NCAC 2D .0535, including 15A NCAC 2D .0535(c) as follows:

1. Any excess emissions that do not occur during start-up and shut-down shall be considered a violation of the appropriate rule unless the owner or operator of the sources demonstrates to the Director, that the excess emissions are a result of a malfunction. The Director shall consider, along with any other pertinent information, the criteria contained in 15A NCAC 2D .0535(c)(1) through (7).
2. 15A NCAC 2D .0535(g). Excess emissions during start-up and shut-down shall be considered a violation of the appropriate rule if the owner or operator cannot demonstrate that excess emissions are unavoidable.

J. **Emergency Provisions** [40 CFR, 70.6 (g)]

The Permittee shall be subject to the following provisions with respect to emergencies:

1. An emergency means any situation arising from sudden and reasonably unforeseeable events beyond the control of the facility, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the facility to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error.
2. An emergency constitutes an affirmative defense to an action brought for noncompliance with such technology-based emission limitations if the conditions specified in 3. below are met.
3. The affirmative defense of emergency shall be demonstrated through properly signed contemporaneous operating logs or other relevant evidence that include information as follows:
 - a. an emergency occurred and the Permittee can identify the cause(s) of the emergency;
 - b. the permitted facility was at the time being properly operated;
 - c. during the period of the emergency the Permittee took all reasonable steps to minimize levels of emissions that exceeded the standards or other requirements in the permit; and
 - d. the Permittee submitted notice of the emergency to the DAQ within two working days of the time when emission limitations were exceeded due to the emergency. This notice must contain a description of the emergency, steps taken to mitigate emissions, and corrective actions taken.
4. In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.
5. This provision is in addition to any emergency or upset provision contained in any applicable requirement specified elsewhere herein.

K. **Permit Renewal** [15A NCAC 2Q .0513(b)]

This permit is issued for a fixed term of five years for facilities subject to Title IV requirements and for a term not to exceed five years in the case of all other facilities. This permit shall expire at the end of its term. Permit expiration terminates the facility's right to operate unless a complete renewal application is submitted at least nine months before the date of permit expiration. If the Permittee or applicant has complied with 15A NCAC 2Q .0512(b)(1), this permit shall not expire until the renewal permit has been issued or denied. All terms and conditions of this permit shall remain in effect until the renewal permit has been issued or denied.

L. **Need to Halt or Reduce Activity Not a Defense** [15A NCAC 2Q.0508(k)]

It shall not be a defense for a Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

M. **Duty to Provide Information (submittal of information)** [15A NCAC 2Q.0508(n)]

1. The Permittee shall furnish to the DAQ, in a timely manner, any reasonable information that the Director may request in **writing** to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit.
2. The Permittee shall furnish the DAQ copies of records required to be kept by the permit when such copies are requested by the Director. For information claimed to be confidential, the Permittee may furnish such records directly to the EPA upon request along with a claim of confidentiality.

N. **Duty to Supplement** [15A NCAC 2Q .0507(f)]

The Permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information to the DAQ. The Permittee shall also provide additional information as necessary to address any requirement that becomes applicable to the facility after the date a complete permit application was submitted but prior to the release of the draft permit.

O. **Retention of Records** [15A NCAC 2Q .0508(f)]

The Permittee shall retain records of all required monitoring data and supporting information for a period of at least five years from the date of the monitoring sample, measurement, report, or application. Supporting

information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring information, and copies of all reports required by the permit. These records shall be maintained in a form suitable and readily available for expeditious inspection and review. Any records required by the conditions of this permit shall be kept on site and made available to DAQ personnel for inspection upon request.

P. **Compliance Certification** [15A NCAC 2Q .0508(t)]

The Permittee shall submit to the DAQ and the EPA (Air and EPCRA Enforcement Branch, EPA, Region 4, 61 Forsyth Street, Atlanta, GA 30303) postmarked on or before **March 1** a compliance certification (for the preceding calendar year) by a responsible official with all federally-enforceable terms and conditions in the permit, including emissions limitations, standards, or work practices. It shall be the responsibility of the current owner to submit a compliance certification for the entire year regardless of who owned the facility during the year. The compliance certification

shall comply with additional requirements as may be specified under Sections 114(a)(3) or 504(b) of the Federal Clean Air Act. The compliance certification shall specify:

1. the identification of each term or condition of the permit that is the basis of the certification;
2. the compliance status (with the terms and conditions of the permit for the period covered by the certification);
3. whether compliance was continuous or intermittent; and
4. the method(s) used for determining the compliance status of the source during the certification period.

Q. **Certification by Responsible Official** [15A NCAC 2Q .0520]

A responsible official shall certify the truth, accuracy, and completeness of any application form, report, or compliance certification required by this permit. All certifications shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

R. **Permit Shield for Applicable Requirements** [15A NCAC 2Q .0512]

1. Compliance with the terms and conditions of this permit shall be deemed compliance with applicable requirements, where such applicable requirements are included and specifically identified in the permit as of the date of permit issuance.
2. A permit shield shall not alter or affect:
 - a. the power of the Commission, Secretary of the Department, or Governor under NCGS 143-215.3(a)(12), or EPA under Section 303 of the Federal Clean Air Act;
 - b. the liability of an owner or operator of a facility for any violation of applicable requirements prior to the effective date of the permit or at the time of permit issuance;
 - c. the applicable requirements under Title IV; or
 - d. the ability of the Director or the EPA under Section 114 of the Federal Clean Air Act to obtain information to determine compliance of the facility with its permit.
3. A permit shield does not apply to any change made at a facility that does not require a permit or permit revision made under 15A NCAC 2Q .0523.
4. A permit shield does not extend to minor permit modifications made under 15A NCAC 2Q .0515.

S. **Termination, Modification, and Revocation of the Permit** [15A NCAC 2Q .0519]

The Director may terminate, modify, or revoke and reissue this permit if:

1. the information contained in the application or presented in support thereof is determined to be incorrect;
2. the conditions under which the permit or permit renewal was granted have changed;
3. violations of conditions contained in the permit have occurred;
4. the EPA requests that the permit be revoked under 40 CFR 70.7(g) or 70.8(d); or
5. the Director finds that termination, modification, or revocation and reissuance of the permit is necessary to carry out the purpose of NCGS Chapter 143, Article 21B.

T. **Insignificant Activities** [15A NCAC 2Q .0503]

Because an emission source or activity is insignificant does not mean that the emission source or activity is exempted from any applicable requirement or that the owner or operator of the source is exempted from demonstrating compliance with any applicable requirement. The Permittee shall have available at the facility at all times and made available to an authorized representative upon request, documentation, including calculations, if

necessary, to demonstrate that an emission source or activity is insignificant.

U. **Property Rights** [15A NCAC 2Q .0508(m)]

This permit does not convey any property rights in either real or personal property or any exclusive privileges.

V. **Inspection and Entry** [15A NCAC 2Q .0508(r) and NCGS 143-215.3(a)(2)]

1. Upon presentation of credentials and other documents as may be required by law, the Permittee shall allow the DAQ, or an authorized representative, to perform the following:
 - a. enter the Permittee's premises where the permitted facility is located or emissions-related activity is conducted, or where records are kept under the conditions of the permit;
 - b. have access to and copy, at reasonable times, any records that are required to be kept under the conditions of the permit;
 - c. inspect at reasonable times and using reasonable safety practices any source, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
 - d. sample or monitor substances or parameters, using reasonable safety practices, for the purpose of assuring compliance with the permit or applicable requirements at reasonable times.

Nothing in this condition shall limit the ability of the EPA to inspect or enter the premises of the Permittee under Section 114 or other provisions of the Federal Clean Air Act.

2. No person shall refuse entry or access to any authorized representative of the DAQ who requests entry for purposes of inspection, and who presents appropriate credentials, nor shall any person obstruct, hamper, or interfere with any such authorized representative while in the process of carrying out his official duties. Refusal of entry or access may constitute grounds for permit revocation and assessment of civil penalties.

W. **Annual Fee Payment** [15A NCAC 2Q .0508(o)]

1. The Permittee shall pay all fees in accordance with 15A NCAC 2Q .0200.
2. Payment of fees may be by check or money order made payable to the N.C. Department of Environment and Natural Resources. Annual permit fee payments shall refer to the permit number.
3. If, within 30 days after being billed, the Permittee fails to pay an annual fee, the Director may initiate action to terminate the permit under 15A NCAC 2Q .0519.

X. **Annual Emission Inventory Requirements** [15A NCAC 2Q .0207]

The Permittee shall report by **June 30 of each year** the actual emissions of each air pollutant listed in 15A NCAC 2Q .0207(a) from each emission source within the facility during the previous calendar year. The report shall be in or on such form as may be established by the Director. The accuracy of the report shall be certified by a responsible official of the facility.

Y. **Confidential Information** [15A NCAC 2Q .0107 and 2Q. 0508(n)]

Whenever the Permittee submits information under a claim of confidentiality pursuant to 15A NCAC 2Q .0107, the Permittee may also submit a copy of all such information and claim directly to the EPA upon request. All requests for confidentiality must be in accordance with 15A NCAC 2Q .0107.

Z. **Construction and Operation Permits** [15A NCAC 2Q .0100 and .0300]

A construction and operating permit shall be obtained by the Permittee for any proposed new or modified facility or emission source which is not exempted from having a permit prior to the beginning of construction or modification, in accordance with all applicable provisions of 15A NCAC 2Q .0100 and .0300.

AA. **Standard Application Form and Required Information** [15A NCAC 2Q .0505 and .0507]

The Permittee shall submit applications and required information in accordance with the provisions of 15A NCAC 2Q .0505 and .0507.

BB. **Financial Responsibility and Compliance History** [15A NCAC 2Q .0507(d)(4)]

The DAQ may require an applicant to submit a statement of financial qualifications and/or a statement of substantial compliance history.

CC. Refrigerant Requirements (Stratospheric Ozone and Climate Protection) [15A NCAC 2Q .0501(e)]

1. If the Permittee has appliances or refrigeration equipment, including air conditioning equipment, which use Class I or II ozone-depleting substances such as chlorofluorocarbons and hydrochlorofluorocarbons listed as refrigerants in 40 CFR Part 82 Subpart A Appendices A and B, the Permittee shall service, repair, and maintain such equipment according to the work practices, personnel certification requirements, and certified recycling and recovery equipment specified in 40 CFR Part 82 Subpart F.
2. The Permittee shall not knowingly vent or otherwise release any Class I or II substance into the environment during the repair, servicing, maintenance, or disposal of any such device except as provided in 40 CFR Part 82 Subpart F.
3. The Permittee shall comply with all reporting and recordkeeping requirements of 40 CFR, 82.166. Reports shall be submitted to the EPA or its designee as required.

DD. Prevention of Accidental Releases - Section 112(r) [15A NCAC 2Q .0508(g)]

If the Permittee is required to develop and register a Risk Management Plan with EPA pursuant to Section 112(r) of the Clean Air Act, then the Permittee is required to register this plan in accordance with 40 CFR Part 68.

**EE. Prevention of Accidental Releases General Duty Clause - Section 112(r)(1) -
FEDERALLY-ENFORCEABLE ONLY**

Although a risk management plan may not be required, if the Permittee produces, processes, handles, or stores any amount of a listed hazardous substance, the Permittee has a general duty to take such steps as are necessary to prevent the accidental release of such substance and to minimize the consequences of any release.

FF. Title IV Allowances [15A NCAC 2Q .0508(h)]

This permit does not limit the number of Title IV allowances held by the Permittee, but the Permittee may not use allowances as a defense to noncompliance with any other applicable requirement. The Permittee's emissions may not exceed any allowances that the facility lawfully holds under Title IV of the Federal Clean Air Act.

GG. Air Pollution Emergency Episode [15A NCAC 2D .0300]

Should the Director of the DAQ declare an Air Pollution Emergency Episode, the Permittee will be required to operate in accordance with the Permittee's previously approved Emission Reduction Plan or, in the absence of an approved plan, with the appropriate requirements specified in 15A NCAC 2D .0300.

HH. Registration of Air Pollution Sources [15A NCAC 2D .0200]

The Director of the DAQ may require the Permittee to register a source of air pollution. If the Permittee is required to register a source of air pollution, this registration and required information will be in accordance with 15A NCAC 2D .0202(b).

II. Ambient Air Quality Standards [15A NCAC 2D .0501(e)]

In addition to any control or manner of operation necessary to meet emission standards specified in this permit, any source of air pollution shall be operated with such control or in such manner that the source shall not cause the ambient air quality standards in 15A NCAC 2D .0400 to be exceeded at any point beyond the premises on which the source is located. When controls more stringent than named in the applicable emission standards in this permit are required to prevent violation of the ambient air quality standards or are required to create an offset, the permit shall contain a condition requiring these controls.

JJ. General Emissions Testing and Reporting Requirements [15A NCAC 2Q .0508(aa)]

If emissions testing is required by this permit or the DAQ or if the Permittee submits emissions testing to the DAQ in support of a permit application, the Permittee shall perform such testing in accordance with the appropriate EPA reference method(s) as approved by the DAQ and follow the procedures outlined below. The Permittee must request **in writing** and receive approval from the DAQ for an alternate test method or procedure.

1. The Permittee shall submit a completed Protocol Submittal Form to the DAQ Regional Supervisor at least 45 days prior to the scheduled test date. A copy of the Protocol Submittal Form may be obtained from the Regional Supervisor.

2. The Permittee shall notify the Regional Supervisor of the specific test dates at least 15 days prior to testing in order to afford the DAQ the opportunity to have an observer on-site during the sampling program.
3. During all sampling periods, the Permittee shall operate the emission source(s) under maximum normal operating conditions or alternative operating conditions as deemed appropriate by the Regional Supervisor or his delegate.
4. The Permittee shall submit **two** copies of the test report to the DAQ. The test report shall contain at a minimum the following information:
 - a. a certification of the test results by sampling team leader and facility representative;
 - b. a summary of emissions results and text detailing the objectives of the testing program, the applicable state and federal regulations, and conclusions about the testing and compliance status of the emission source(s);
 - c. a detailed description of the tested emission source(s) and sampling location(s) process flow diagrams, engineering drawings, and sampling location schematics should be included as necessary;
 - d. all field, analytical, and calibration data necessary to verify that the testing was performed as specified in the applicable test methods;
 - e. example calculations for at least one test run using equations in the applicable test methods and all test results including intermediate parameter calculations; and
 - f. documentation of facility operating conditions during all testing periods and an explanation relating these operating conditions to maximum normal operation. If necessary, provide historical process data to verify maximum normal operation.
5. The testing requirement(s) shall be considered satisfied only upon written approval of the test results by the DAQ.
6. The DAQ will review emission test results with respect exclusively to the specified testing objectives as proposed by the Permittee and approved by the DAQ. The use of the test results beyond the stated objectives remains subject to the approval of the DAQ.

KK. Reopening for Cause [15A NCAC 2Q .0517]

1. A permit shall be reopened and revised under the following circumstances:
 - a. additional applicable requirements become applicable to a facility with remaining permit term of three or more years;
 - b. additional requirements (including excess emission requirements) become applicable to a source covered by Title IV;
 - c. the Director or EPA finds that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit; or
 - d. the Director or EPA determines that the permit must be revised or revoked to assure compliance with the applicable requirements.
2. Any permit reopening shall be completed or a revised permit issued within 18 months after the applicable requirement is promulgated. No reopening is required if the effective date of the requirement is after the expiration of the permit term unless the term of the permit was extended pursuant to 15A NCAC 2Q .0513(c).
3. Except for the state-enforceable only portion of the permit, the procedures set out in 15A NCAC 2Q .0507, .0521, or .0522 shall be followed to reissue the permit. If the State-enforceable only portion of the permit is reopened, the procedures in 15A NCAC 2Q .0300 shall be followed. The proceedings shall affect only those parts of the permit for which cause to reopen exists.
4. The Director shall notify the Permittee at least 60 days in advance of the date that the permit is to be reopened, except in cases of imminent threat to public health or safety the notification period may be less than 60 days.
5. Within 90 days, or 180 days if the EPA extends the response period, after receiving notification from the EPA that a permit needs to be terminated, modified, or revoked and reissued, the Director shall send to the EPA a proposed determination of termination, modification, or revocation and reissuance, as appropriate.

LL. Reporting Requirements for Non-Operating Equipment [15A NCAC 2Q .0508(f)]

The Permittee shall maintain a record of operation for permitted equipment noting whenever the equipment is taken from and placed into operation. During operation the monitoring recordkeeping and reporting requirements as prescribed by the permit shall be implemented within the monitoring period.

ATTACHMENT

List of Acronyms

AOS	Alternate Operating Scenario
BACT	Best Available Control Technology
Btu	British thermal unit
CEM	Continuous Emission Monitor
CFR	Code of Federal Regulations
CAA	Clean Air Act
DAQ	Division of Air Quality
DENR	Department of Environment and Natural Resources
EMC	Environmental Management Commission
EPA	Environmental Protection Agency
FR	Federal Register
GACT	Generally Available Control Technology
HAP	Hazardous Air Pollutant
MACT	Maximum Achievable Control Technology
NCAC	North Carolina Administrative Code
NCGS	North Carolina General Statutes
NESHAPS	National Emission Standards for Hazardous Pollutants
NO_x	Nitrogen Oxides
NSPS	New Source Performance Standard
OAH	Office of Administrative Hearings
PM	Particulate Matter
PM₁₀	Particulate Matter with Nominal Aerodynamic Diameter of 10 Micrometers or Less
POS	Primary Operating Scenario
PSD	Prevention of Significant Deterioration
SIC	Standard Industrial Classification
SIP	State Implementation Plan
SO₂	Sulfur Dioxide
tpy	Tons Per Year
VOC	Volatile Organic Compound